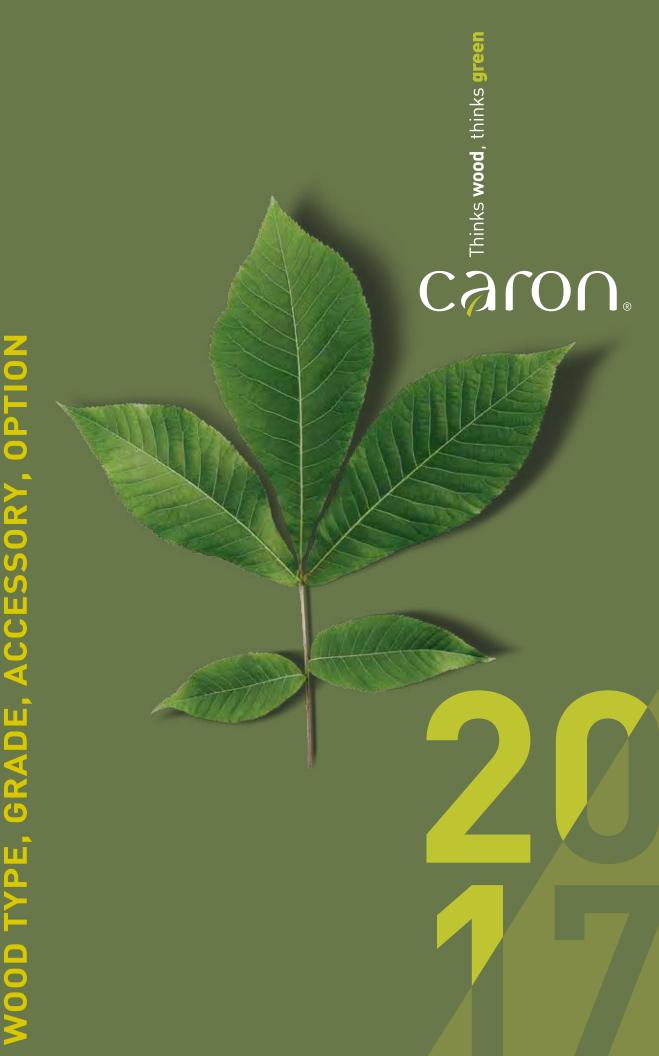
PANEL CENTER MONTDING. FINISHING. ш ROF Ո





WELCOME TO CARON'S WORLD, WHERE YOU WILL FIND ONE OF THE MOST EXTENSIVE LINE OF CABINET DOORS AVAILABLE ON THE MARKET AND MUCH MORE. AT CARON, WE KNOW THAT NOTHING HIGHLIGHTS QUALITY CABINETRY MORE THAN BEAUTIFULLY CRAFTED DOORS. OUR QUALITY MANAGEMENT SYSTEM REGISTERED UNDER ISO 9001 GUARANTEES THAT EACH COMPONENT MEETS THE HIGHEST STANDARDS OF QUALITY BEFORE IT BEARS THE CARON SIGNATURE.



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Proud partner since 2005





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WOOD IS WONDERFUL... FROM ONE SPECIES TO ANOTHER THERE IS AN INFINITE VARIETY OF COLORS, GRAIN PATTERNS AND PARTICULARITIES. MOREOVER, WITHIN THE SAME SPECIES NO TWO BOARDS ARE IDENTICAL JUST AS NO TWO TREES ARE ALIKE. ENVIRONMENTAL FACTORS SUCH AS CLIMATE, LIGHT EXPOSURE, RAINFALL AND MINERAL CONTENT OF THE SOIL, TO NAME JUST A FEW, CAUSE THESE VARIATIONS.

Most of our components are made from hardwoods harvested in the northern Appalachians, a region renowned for its quality timber and reforestation that ensures the continued protection of this heritage.

As people are becoming more and more concerned about environmental issues, and rightly so, each of us must optimize the use of this renewable, but highly precious resource. We invite you to take the time to thoughtfully choose the type and grade of lumber needed, to ensure the enduring value of your project crafted from this precious resource. Medium to dark or glazed finishes lend themselves well to SELECT or RUSTIC grades. SELECT PLUS grade is favoured for bleached and natural finished which require painstaking color matching. KNOTTY RUSTIC grade is for unconditional wood lovers who appreciate all particularities, lots of character and life.

The following list and pictures are not exhaustive and other types of wood are available on demand. Should any doubts concerning a type or grade of wood persist, we suggest you order our new wood selection and / or a sample door before the complete order.

		GRADE				
	WOOD TYPE	RUSTIC (listed prices less 10%)	KNOTTY RUSTIC (listed prices)	SELECT [reference grade for listed prices]	SELECT PLUS [listed prices plus 15%]	TORREFIED [listed prices plus 65 %]
	ALDER (red) - AR -	N/A	Natural particularities accepted; color + grain variations. All knots structurally sound accepted.	Natural particularities accepted; reddish color.	N/A	N/A
	ASH (white) -F-	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Burls, pin knots, wide range of cream to light brown colors.	Same as select with more color uniformity	Same as select grade with dark brown color created by the roasting process.
	BAMBOO -BA-	N/A	N/A	Natural particularities accepted. Close, straightgrain. Light cream color and occasional darker streaks.	N/A	Natural particularities accepted. Close, straight grain. Golden color with light brown streaks created by the roasting process.
	BIRCH (red) - U -	Same as select, not selected for color. Mineral + occasional light crazing accepted	Same as rustic grade with knots without restriction.	Natural particularities accepted. Out of heartwood only, reddish color with attractive grain.	N/A	N/A
	BIRCH (yellow) - M -	Not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted. Out of sap wood only, light and fairly uniform in color and grain.	Same as select with more color uniformity.	Natural particularities accepted. Heartwood and sapwood, brown to dark brown color created by the roasting process.
	CHERRY -1-	Same as select, not selected for color. Mineral + occasional light crazing accepted. [listed prices -15%]	Same as rustic grade with knots without restriction.	Natural particularities accepted. Gum lines, gum pockets, limited sap wood (max. 20% of front surface).	Same as select with fewer particularities and no sap wood on the face (Except for machined areas)	N/A
	FIR (B.C.)	N/A	N/A	Natural particularities accepted. Reddish color, some sap wood.	Natural particularities accepted with more color uniformity	N/A
	HICKORY (wild) - H -	N/A	Same as select grade with knots without restriction.	Natural particularities accepted; Wild and wide range of colors (sap and heart wood) not selected for color.	N/A	N/A
	MAHOGANY - A -	N/A	N/A	Natural particularities accepted; Pin knots, burl. Golden brown to reddish color.	N/A	N/A
ľ	MAPLE -E-	Not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Light and uniform in color and grain. Some mineral accepted on the face without restrictions on the back and edges.	Same as select with more color uniformity and fewer mineral.	N/A
V	MAPLE Silver - E S -	N/A	N/A	Natural particularities accepted; Light and uniform in color and grain. Some mineral accepted on the face without restrictions on the back and edges. Light silver tones	N/A	N/A
١	MAPLE (Wild) -EW-	N/A	N/A	All natural particularities accepted without restrictions and in various proportions. Wide range of colors (heartwood and sapwood) not selected for color.	N/A	N/A
t	MAPLE (Wormy) - SMW -	Not selected for color. All natural particularities accepted as per worm holes, mineral, etc	N/A	N/A	N/A	N/A
	OAK (red) - C -	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Pin knots, some mineral on the face without restrictions on the back and edges. Minimal color variations.	Same as select with more color uniformity and fewer mineral.	N/A
	OAK (white) - B -	N/A	N/A	Natural particularities accepted; Pin knots, burl, some mineral. Light brown to greenish gray colors.	N/A	N/A
	PINE -P-	N/A	Natural particularities accepted; color + grain variations. All knots structurally sound accepted.	N/A	Natural particularities accepted; uniform in color, grain. Knots not accepted. (clear)	Same as knotty rustic with darker color created by the roasting process.
	TEAK -T-	N/A	Same as select grade with knots without restriction.	Natural particularities accepted; High contrast of yellow to dark brown. Oily texture.	N/A	N/A
	WALNUT (American Black)	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Light gray brown to dark purplish brown. (swirls, burts)	N/A	N/A

Grade (others)

Select silver maple for stain.

Water salvaged (Birch)

First growth lumber recuperated from watery surroundings. Tight growth rings, unselected for color with mineral staining. Jointed (Maple, birch, walnut as per availabilities. Listed prices Less 10%)
Optimize natural resources by using shorter wood cuts. Not selected for colors.

Sanding

High technology providing you with:

- Finish sanding on all surfaces
- De-nibbing on all surfaces
- Cross-grain marks removal (Front + back)
- Packaging with foam between each component

N.B. Even with this optimal sanding, components shipped unfinished still need a minimum of preparation at your end prior to finishing. This being due to various factors such as handling during packaging and unpackaging, hole drilling for hinges, etc. Your light sanding ensures you better finish uniformity on all elements. (doors, end gables, mouldings, trims, etc.)

NEW WOOD SELECTION 5 (0)/o



OR **FREE** WITH AN ORDER OF 20 CABINET/FURNITURE DOORS OR MORE*

WOOD IS WONDERFUL...

DISCOVER CARON'S EXCLUSIVE SELECTION INCLUDING MORE THAN 40 DIFFERENT SOLID WOOD SAMPLES IN A PRACTICAL ARCHITECT'S FOLDER.

*LIMITED TIME OFFER / CONDITIONS MAY APPLY





ALDER (RED) -AR-



BAMB00 -BA-



BIRCH (YELLOW) -M-



DOUGLAS FIR -S-



MAHOGANY -A-



MAPLE (WORMY) -SMW-



OAK (WHITE) -B-



TEAK -T-



ASH (WHITE) -F-



BIRCH (RED) -U-



CHERRY -I-



HICKORY (WILD) -H-



MAPLE -E-



OAK (RED) -C-



PINE (KNOTTY) -P-



WALNUT -N-

These pictures are a general representation of a specific wood type and grade. Since nature never duplicates itself, you may notice a slight difference in color and grain from one order to another, between components, even within the same component. We suggest to order a sample door to see first hand prior to ordering complete projects.



NATURAL, RUGGED, HOMEY CARON'S NEW KNOTTY RUSTIC GRADE WILL CAPTURE YOUR ATTENTION AND IMPRESS YOU WITH ITS UNIQUE CHARACTERISTICS IN SEVERAL WOOD TYPES SUCH AS BLACK WALNUT, CHERRY, HICKORY, RED ALDER, MAPLE, AND MORE. IT'S A PERFECT DOOR FOR THOSE WHO LOVE REAL WOOD!

IN TODAY'S MARKET, KNOTTY PINE IS THE MOST WIDELY KNOWN RUSTIC WOOD.
KNOTTY RUSTIC GRADE GOES ONE STEP FURTHER, WHETHER YOU ARE LOOKING FOR
LIGHT-COLORED WOOD WITH DISTINCT CONTRAST (SUCH AS MAPLE OR HICKORY), OR
DEEPER SHADES WITH SUBTLER CONTRASTS (LIKE BLACK WALNUT, CHERRY, ALDER, ETC.)

KNOTTY IS IDEAL FOR MANY APPLICATIONS: COMPLETE KITCHEN PROJECTS THAT CALL FOR NATURAL WARMTH AND A HOMEY LOOK (FOR COTTAGES, LOFTS, ETC.) OR ONLY PART OF IT, VANITIES, ISLANDS, SPECIALTY FURNITURE.

- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE IN MOST DESIGNS
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES
- REDUCED FINISHING COST (NO STAIN REQUIRED)



A - 10-1200-I (GR4)-302-01 (3'')-F632

B - 10-1200-H (GR4)-302-01 (3'')-F632

C - 10-1200-N (GR4)-302-01 (3")-F632



Door design (uppers):
Door design (lowers):
Drawer front design:
Turned wooden Post:
Toe kick:
Wood type:
Colors:

Laminated wood top:

Dovetail drawer box (front exposed):

10-1202T-E-313-03-800-405 -P20 # 10-1200-E-313-03-405 -P20 # 30-1200-E-313-03-P20 # 90-6300-E-# 90-9500-E-002-P01

Rustic maple (no color watch) F131, F20 on walnut

90-4060-N-F20 # 90-6055-E-<u>DEGP02</u>-P20



PANELS FOR CABINETS, MODERN, EXOTIC AND EVEN ECLECTIC DESIGNS ARE COMPLEMENTED WITH WARMTH AND AUTHENTICITY.

THERE'S NOTHING QUITE LIKE THE BARN STYLE COLLECTION FOR AUTHENTIC CONTRAST, AND IT'S A GREAT OPTION FOR A VARIETY OF APPLICATIONS, INCLUDING CABINET DOORS, FURNITURE, WALL SECTIONS, BACKSPLASHES, ISLAND FRONTS AND WOOD COUNTER EDGES.

- RUGGEDNESS AND WARMTH OF BARN WOOD (OPTION #997) STILL BEARING CUT MARKS ON THE FRONT (STANDARD SANDING ON THE EDGES AND THE BACK)
 - AVAILABLE UNFINISHED, WITH NATURAL FINISH OR STAINED (SEE CARON'S COLOUR SELECTION)

FOR A WEATHERED LOOK, CONSIDER THE DRIFTWOOD OPTION (#990).

- GIVES A THREE-DIMENSIONAL ASPECT TO THE WOOD GRAIN (STANDARD SANDING ON THE EDGES AND THE BACK) FOR AN AUTHENTIC LOOK THAT IS NATURALLY WEATHERED BY THE ELEMENTS
- AVAILABLE UNFINISHED, WITH NATURAL FINISH OR GLAZED (SEE CARON'S COLOUR SELECTION)
- AVAILABLE ON MOST OF CARON'S MODELS.



90-6650-N-297-F01



10-1200-N-197-03-997-F01



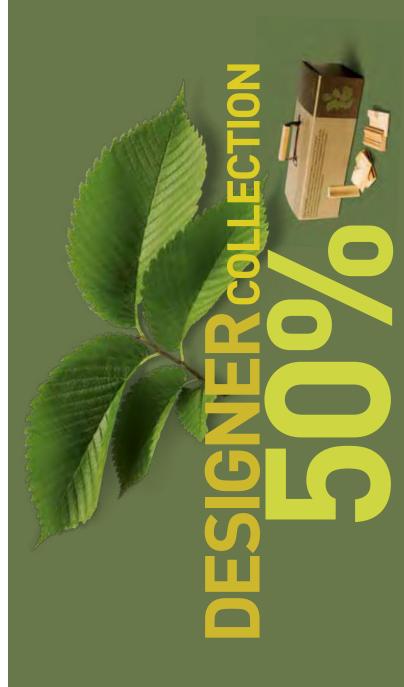
10-1200-ES-197-89-993-997-F171

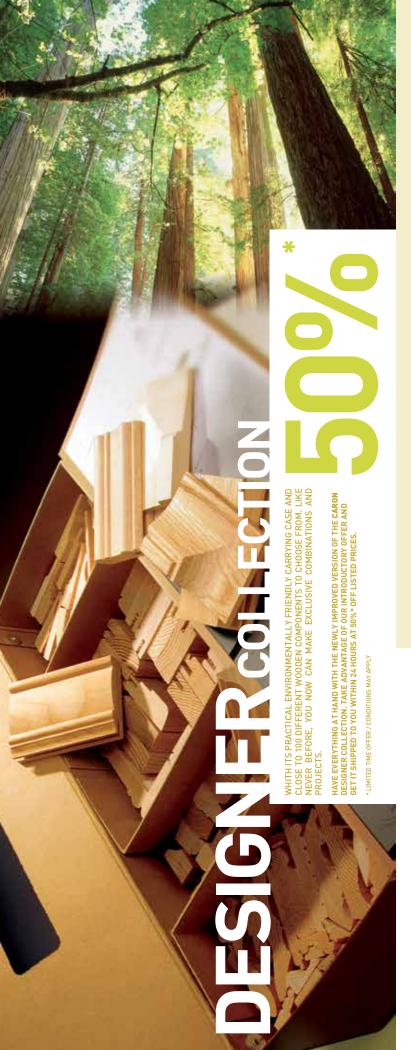


20-6500-CQ-458-87-990-F21



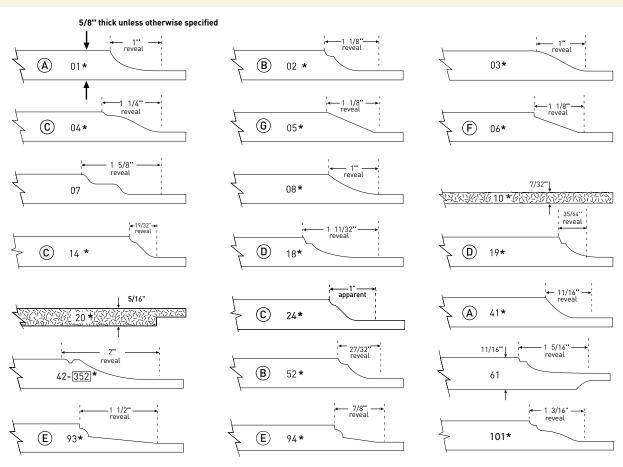
20-1200-CQ-20-03-990-F533





CENTER PANEL

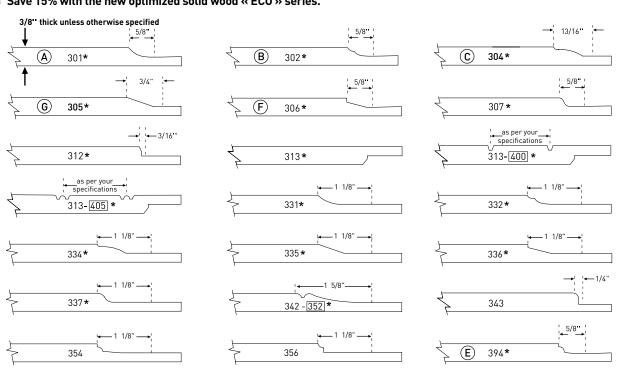
Same letters on different center panels indicates suggested combinations for doors + small drawer fronts.



ECO

ECO series

Save 15% with the new optimized solid wood « ECO » series.



N.B. : Ask for our designer collection to see actual center panel and moulding sections. [Ref. Pages 10 and 77]

INTERIOR MOULDING

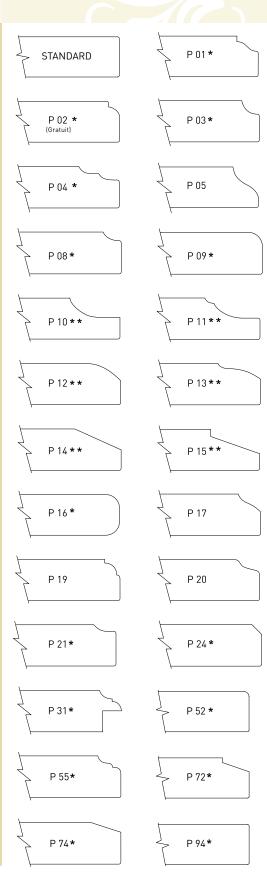
Some mouldings are available in indicated widths only Other mouldings: 2 1/4" standard or as per your specifications.

01- 510 03+ 03-550 *2 03-620 * 03-524* 03-621 * 03-<u>640</u> ° 03-622 * 03-641 03-<u>642</u> ° 03-656 08 09-620 * 09-640 *0 09* 14-620 * 20 ***°** – 2 1/4" (5,7 cm) -21*0 22 ° - 3 3/8" (8,6 cm) – 3 1/4" (8,3 cm) -24° 23° - 2 7/8" (7,3 cm) -- 3 1/2" (8,9 cm) -43 *0 46*****0 45 *** °** — 1 3/4" (4,5 cm) — 2 7/8" (7,3 cm) -- 2 1/4" (5,7 cm) – 47° 52 ***** 56 - 2 5/8" (6,7 cm)-62 91 64 31+* 32+* 34+ * 48+ *****° 34+ - P 84 87**+ *** – 2 1/4" (5,7 cm) – 87+- <u>553</u> * 87+- 671 334 86+ *****0 — 2 3/4" (7 cm) –

- + Exclusive moulding specifically designed to bring the surface of the solid wood ECO panels up, closer to the surface of the moulding. Ex.: #86 and #334

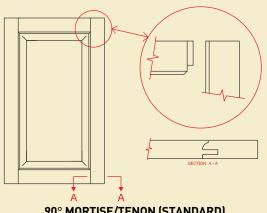
 onumber Mitered construction only. Others 90° and 45° construction.
- * Also available in M.D.F.

EXTERIOR PROFILE

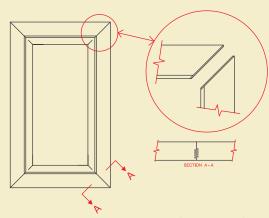


- Also available in M.D.F.
- Recommended for 30-6000 series only

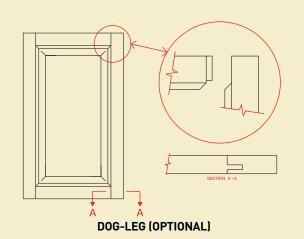
CONSTRUCTION TYPES

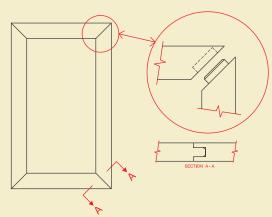


90° MORTISE/TENON (STANDARD)



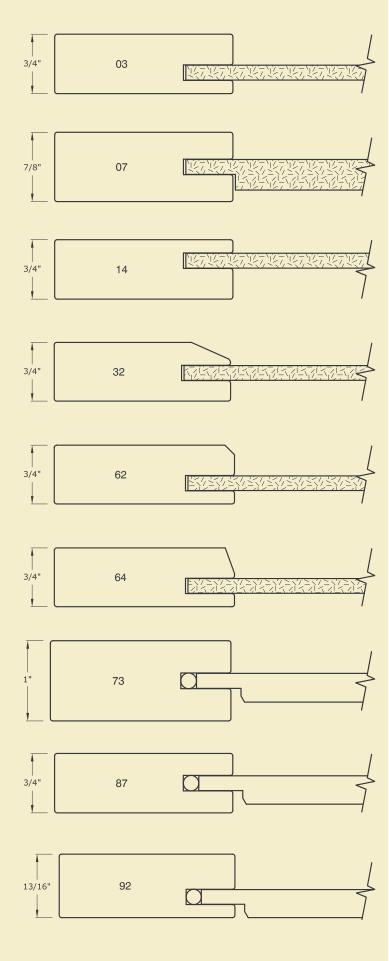
45° MICRO FINGER JOINTS (STANDARD)





45° MORTISE/TENON (OPTIONAL)

SHAKER STYLE



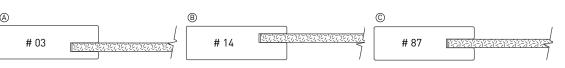


AND FURNITURE DOORS TRANSCEND CURRENT STYLES AND TRENDS. WITH THE SHAKER EVENT, IT'S EASIER THAN EVER TO GET YOUR HANDS ON THIS TRUE CLASSIC. QUALITY AND FAST SERVICE, SIGNED CARON.

STARTING FROM \$6.42* NET/SQ. FT., THE SHAKER STYLE COLLECTION IS WELL SUITED FOR ALL DECORS AND ALL BUDGETS. CHOOSE UNFINISHED COMPONENTS, OR SAVE TIME AND MONEY BY SELECTING PREFINISHED OPTIONS IN A RANGE OF ATTRACTIVE COLOURS (OR WITH A PRIMER COAT ONLY ON MDF). FINISHING IS OFFERED STARTING FROM ONLY \$3.95/SQ. FT. (FRONT AND BACK).

- PRODUCTS AVAILABLE IN MDF AND IN VARIOUS WOOD TYPES EITHER SELECT OR RUSTIC GRADES
- CENTRAL PANEL IN MDF, PLYWOOD OR SOLID WOOD IN VARIOUS THICKNESSES (DEEP \circledR OR SHALLOW RECESS ข OR CENTERIZED ©)
- CUSTOM SIZES
- OPTIMAL PRICE-QUALITY RATIO
- SANDING USING THE LATEST TECHNOLOGY
- FREE DELIVERY FOR 20 DOORS OR MORE*

*Conditions may apply.









20-1200-M-16-03-F169 20-1200-C-16-03-F21





20-1200-I-16-14-F148 20-1200-ES-40-03-F01



Door design: # 20-1200-ES-10-03
Open frame design: # 15-1200-ES-03
Drawer front design: # 35-1200-ES-10-03
Vaulted applique: # 90-8100-ES-10-03
Wine rack: # 90-2000
Wood type: Érable argenté
Color: # F131 Blanc design
F196 (Island)



PRESENTING A NEW ALTERNATIVE IN SOLID WOOD DOOR PANELS THE NEW ECO-STYLE COLLECTION BY CARON. WITH THEIR INNOVATIVE, ENVIRONMENTALLY FRIENDLY DESIGN AND OPTIMAL USE OF NATURAL RESOURCES, THEY'RE SURE TO PLEASE THE MOST CREATIVE CUSTOMERS.

THESE DURABLE CENTER PANELS WITH EUROPEAN FLAIR ARE GIVING YOU THE FREEDOM TO OPTIMIZE YOUR PROJECT DESIGN WHILE KEEPING COSTS IN CHECK.



- OVER 20 CENTER PANEL SHAPES TO CHOOSE FROM (REF. PAGE 10).
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES.
- SLEEK, SOFT LINES (A COMPROMISE BETWEEN REGULAR RAISED AND RECESSED PANELS).
- EASY+PERFECT MATCH BETWEEN DOORS AND DRAWER FACES. (SAME CENTER PANEL ON BOTH)
- \bullet CAN ALSO BE USED FOR DRAWER FRONTS ONLY (IN COMBINATION WITH REGULAR 5/8" THICK CENTER PANELS FOR THE DOORS)



10-4500-E-301-21-00-F502 OR ANY OTHER INTERIOR MOULDING



Door design (lower):
Door design (upper):
Open frame (lower):
Open frame (middle):
Open frame (upper):
Wood type:
Color: # 10-4500-E-04-21 # 10-4502A-E-04-21 # 15-4500-E-00-20 # 15-1200-E-00-02 # 15-3300-E-00-02-915 Solid maple # 924 Café noir



Caron offers you the most extensive line of open frames for glass. With or without mullions, numerous configurations are available as well as your own designs. Enhance your projects with these exclusive components.



15-3100-M-00-52-000-F52

15-1200-M-00-02-800-F49



15-1200-E-00-09-840 -F01



15-3100-E-00-09-840-F34-P02

OPEN FRAME ONLY: Available in most designs including clear vinyl strip to hold the glass. Price and design # as per corresponding flat panel door (use group code 15).

MULLIONS: Available in most designs including shaker and mitered.



15-1200-T-00-03-825-F01



15-1200-E-00-03-838-F115

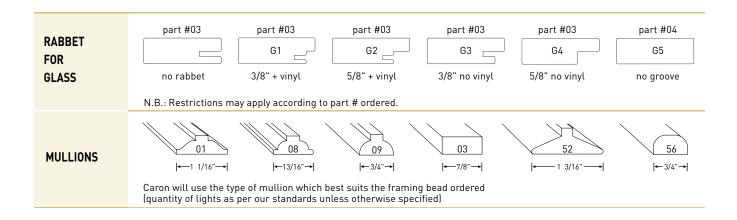


15-1200-M-00-03-817-F21



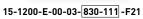
15-1200-M-00-09-831-F34

GOTHIC SERIES: Available with framing bead # 03 only. (Restrictions may apply in other series)











15-1200-E-00-03-833-F115



15-1200-I-00-03-821-F54



15-1200-E-00-03-822-F115



15-1200-M-00-02-815-F51



15-1200-O-00-02-850-F01



15-4500-I-00-03-803-F54



15-1200-C-00-03-885-F21



Mullions with lozenged accent.



Mullions with octagonal accent.



SECTION AA
Mullions with added beads.





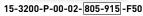




15-3300-M-00-02-805-F24

RADIUS MULLIONS : Mainly used on quarter circle, half circle and vaulted open frames. Also available on other designs.







15-1202A-E-00-03-824-F115



15-3100-I-00-52-845-F54-P02



10-1202T-I-06-09-800-F45-P02



10-1202T-H-116-04-901-F01



15-1200-E-00-03-832-F21





10-1202T-R-98-03-400-837-F115 10-1202T-B-313-03-400-990-837-F21



Center panel # 91 Closed wood lattice 2" x 2".



Center panel # 90 Wicker + Birch backing



20-3102T-M-10-09-910-F24-P02



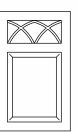


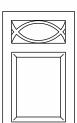
THIS DOOR COLLECTION IS SPECIALLY DESIGNED TO ENHANCE ANY CUSTOMER DECOR. WITH THEIR IMPRESSIVE UPPERS, OUR DECOSTYLE DOORS ADD DRAMATIC HEIGHT TO KITCHENS, BATHROOM VANITIES, CUPBOARDS, ENTERTAINMENT CENTERS, ARMOIRES, AND MORE.

DECOSTYLE MAKES IDEAS A REALITY WITH DOORS THAT CAN BE LEFT WITH THE UPPER SECTION OPEN, LETTING YOU PERSONALIZE YOUR PROJECT WITH YOUR CHOICE OF MATERIALS, WHETHER STAINLESS STEEL, GLASS, WIRE MESH, GRANITE, SLATE, ETC.

DECOSTYLE DOORS ARE AVAILABLE IN CUSTOM SIZES AND A RANGE OF WOOD TYPES. YOU CAN ALSO CHOOSE FROM THE FOLLOWING OPTIONS:

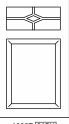
- FALSE OR TRUE LOUVERS
- DOWELS
- OPEN OR CLOSED WOOD LATTICE
- ANY MULLION CONFIGURATION AS SHOWN IN PAGES 15-19
- DRIFT WOOD / BARNWOOD OPTION

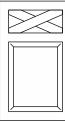




1202T 825

1202A 824





1202T 815H

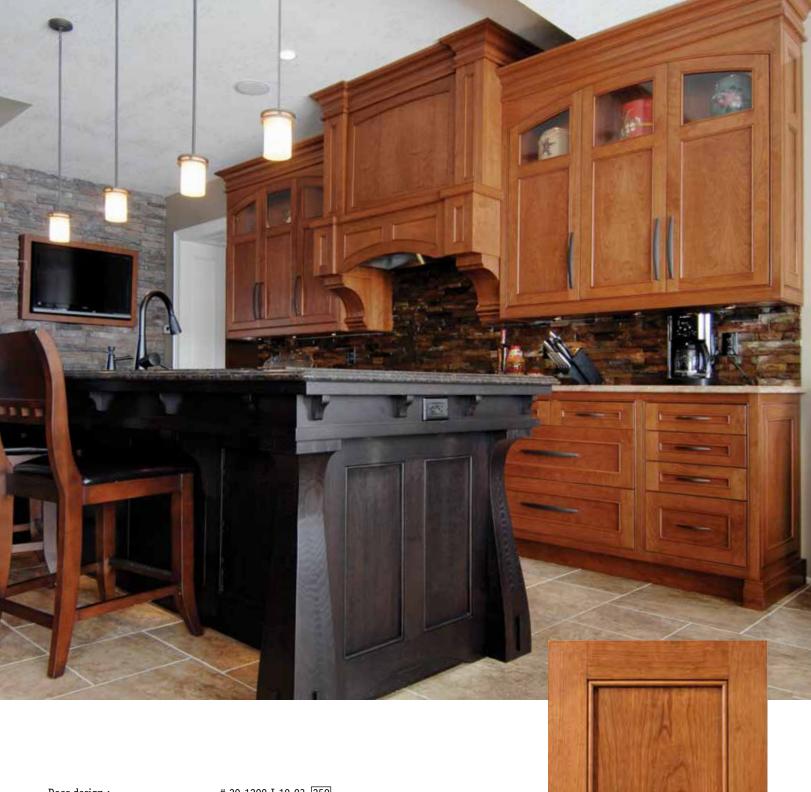
1202T 837



APPLIED MOULDING

Add value to your projects with our applied moulding series. To be used on feature cabinets or the entire project.





Door design:
Door / open frame design (C):
Door / open frame design (L, R):
Drawer front design:
Vaulted appliqué:
Crown moulding:
Wood type: # 20-1200-I-10-03-250 # 20-3102T-I-10-03-250-915 # 20-3152T-I-10-03-250-915 # 35-1200-I-10-03-250 # 90-8100-I-10-03-250 # 9865-I

Solid cherry
Qc White Oak (island)
134 Washington Color:

21 Charbon

ROUTERING

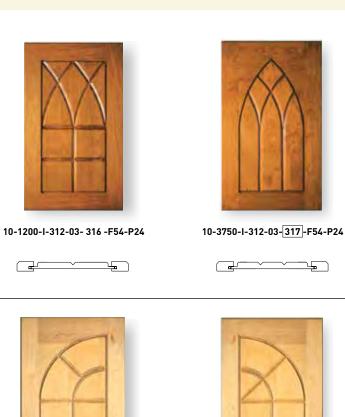
Most mullion designs shown in pages 16 to 19 of this Guide can be reproduced by grooving solid center panels. Again, they can be used as a focal point only (with basic doors beside) or on the entire project.

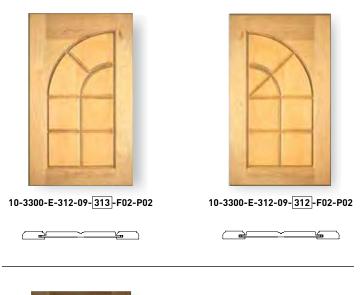


OPTION #	Width x Thickness
105	1 1/16" x 5/16"
109	1 1/2" x 3/4"
110	1 5/16'' x 3/4''
111	15/16'' x 3/4''
*	1 5/16'' x 3/4''
*	1 1/4" x 3/8"
* 155	3/4'' x 5/16''
*	1/2'' x 3/8''
170	1'' x 9/16''

OPTION #		Width x Thickness
Sy	205	3/4'' x 5/16''
	220	1/2 '' x 3/16''
4	210	3/4 '' x 5/16''
	230	1/2'' x 3/16''
	236	1/4 '' x 3/16''
	238	1/4'' x 1/4''
<u>A</u>	250	3/8 '' x 3/8''
4	255	1/2" x 3/16"
	257	3/4'' x 5/16''
260		3/8'' x 3/8''
	270	3/4'' x 5/16''

N.B.: Available in most species (* bass wood only)









PERSONALISATION AT ITS BEST WITH THE SIGNATURE STYLE DOOR COLLECTION. AS PIONEERS IN APPLIED MOULDINGS, WE ARE PROUD TO INTRODUCE OUR NEWEST SELECTION. IT'S SURE TO DELIGHT YOUR MOST DISCRIMINATING CUSTOMERS AS THEY LOOK TO EXPRESS THEIR OWN UNIQUE STYLES.

DESIGNED TO ENHANCE YOUR PROJECTS, APPLIED MOULDINGS CAN GIVE BASIC DOORS A WHOLE NEW LOOK, ADDING WIDTH, DEPTH AND SUBSTANCE TO FRAMES. AND THAT'S NOT ALL! USING AN ECONOMICALLY PRICED DOOR, YOU CAN CREATE A VERY HIGH-END LOOK!

- AVAILABLE IN A NUMBER OF DESIGNS
- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE WITH MOST OPEN FRAMES (WITH OR WITHOUT MULLIONS)
- OPTIMAL UTILIZATION OF NATURAL RESOURCES WHEN USED WITH FLAT PANEL AND / OR ECO SERIES COMPONENTS

20-1200-E-10-03 (2 5/8")- 114]-F924 20-1200-N-10-03 (3")- 255]-F632 20-1200-I-20-03 (2 5/8")- 170]-F905 10-4500-E-93-03 (3 3/8")- 751]-F77-P09













10 1200 AR 010 00 400 110 1711 1

10-1200-E-313-03-405-F41

10-1200-ARN-313-03-250-400 -F118

















10-1200-IPE-313-03-403-993-F01

10-3200-M-312-09-315-F24-P02

10-1200-P-18-09-331-F02

10-1200-C-05-52-302-F48















20-1200-E-444-89-F111

20-6500-CQ-448-03-F01

0-0-0-0

20-1200-T-410-89-000-F01

- Harrandan Markanan (1)

20-6500-T-405-87-F01



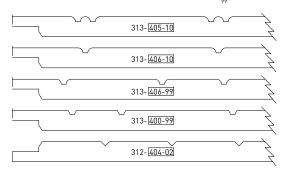
A NEW CLASSIC... BEADED BOARD AND PLANK LOOK HAS IN FACT BEEN AROUND FOR DECADES. THIS NEW EXTENSIVE DOOR SELECTION GIVES YOU MORE POSSIBILITIES THAN EVER. EXPLORE THE FUTURE WITH THE PAST USING THIS TIMELESS AND COZY TRADITION STYLE.

WARM UP YOUR PROJECTS IN COMBINING THESE OPTIONS WITH THE WOOD TYPE AND GRADE OF YOUR CHOICE (SHOWN BY IN RED ALDER, SELECT AND KNOTTY RUSTIC GRADE).

AVAILABLE WITH MOST CENTER PANELS INCLUDING ECO SERIES...
 15% SAVINGS

- AVAILABLE IN CUSTOM SIZES
- AVAILABLE IN VARIOUS CONFIGURATIONS (BEAD, HALF BEAD, WIDE AND SMALL «V» GROOVES)
- DISTANCE BETWEEN MACHINING AS PER YOUR SPECIFICATIONS OR RANDOM

10-1200-AR-313-03-405-250-F931 10-1200-AR-313-03-650-406-110-F911 10-1200-ARN-313-03-250-400-F118



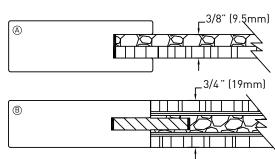


NATURAL DESIGN INNOVATION IS NOW AT YOUR FINGERTIPS WITH CARON'S NEW ENVIRO STYLE COLLECTION. INCLUDING STURDY CENTER PANELS CONSTRUCTED ENTIRELY FROM RECLAIMED AGRICULTURAL FIBER, THIS DURABLE PRODUCT IS AN ENVIRONMENTALLY FRIENDLY COMPLEMENT FOR WOOD.

A - 20-1200-T-410-89-F632 B - 20-1200-T-405-87-F632

TAKE ADVANTAGE OF THIS NEW ELEMENT OF BEAUTY TO MODERN INTERIOR DESIGN. APPLICATIONS ARE NUMEROUS AS PER BATHROOM AND KITCHEN CABINETS, FURNITURE, ENTERTAINMENT CENTERS ETC. CENTRAL PANELS ARE AVAILABLE IN TWO THICKNESSES: 3/8" (9.5MM) AND 3/4" (19MM), YOU CAN PERSONALIZE YOUR PROJECT WITH A FRAME IN THE WOOD TYPE OF YOUR CHOICE (SHOWN HERE WITH SOLID TEAK).

- INNOVATIVE DESIGN + CLEAN LINES
- STURDY, STABLE AND CONSTRUCTED ACCORDING TO OUR QUALITY MANAGEMENT SYSTEM REGISTERED UNDER ISO 9001
- EASY TO FINISH WITH WATER, OIL, URETHANE BASED PAINT, LACQUER OR STAIN
- REDUCES FOREST CLEAR CUTTING AND AIR POLLUTION



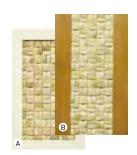


BRING A TOUCH OF EXOTICISM, FRESHNESS, AND LAID-BACK GOOD LOOKS TO YOUR HOME. MADE FROM COCONUT, OUR TROPICAL STYLE COLLECTION AND ITS LUMINOUS, WARM TONES AND SOPHISTICATED TEXTURES ADD A VACATION-LIKE FEEL TO YOUR HOME.

AVAILABLE WITH EITHER CONTEMPORARY (VERSA) OR CLASSIC (SHAKER FRAME) STYLING, THESE DOORS FEATURE 3D DESIGN AND ALL THE NATURAL AND AUTHENTIC BEAUTY OF WOOD COUPLED WITH COCONUT. OUR EXCLUSIVE, INNOVATIVE TROPICAL STYLE COLLECTION IS DOUBLY AS ENVIRONMENTALLY FRIENDLY AND RESPECTFUL OF THE ENVIRONMENT BECAUSE IT OPTIMIZES WOOD USE BY RECYCLING COCONUTS.

- CHOOSE FROM A SELECTION OF THREE (3) GENUINE COCONUT CENTER PANELS
- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE IN CUSTOM SIZES
- DELIVERED TO YOU FINISH SANDED OR PREFINISHED IN ATTRACTIVE COLORS

20-6500-CQ-448-03-F01 20-1200-M (GR7)- 443-89-F01 20-6500-E- 447-03-F111



A - 20-1200-E-444-89-F111 B - 20-6500-CQ-447-03-F01



APPLIED MOULDING / ROUTERING

These options are also available with the solid raised center panel of your choice.



10-1200-E-06-01-700-F24-P04



Please specify 3 3/8" stiles, 2 7/8" rails.



10-1200-M-313-52-760-F38



Rope accent.



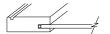
20-1200-C-10-52-765-F01



Wood inlay. One accent type only. Suitable on most wood types.



20-4500-E-10-03-650-F02



On mitered components and 90° assembly.



20-1200-I-10-03-585 -F01



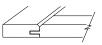
20-4500-E-10-17-000-F38



Mitered components only.



20-1200-F-10-03-500-F02



«V» joint on mitered components and 90° assembly.



20-1200-T-10-03-590-F01



5/8" thick rails.



10-1200-E-02-01-510-F49



On mitered components and 90° assembly.



20-1202B-E-10-03-973-F02

- Single flushed peg. Option # 970
- 2- Double flushed pegs. Option # 971



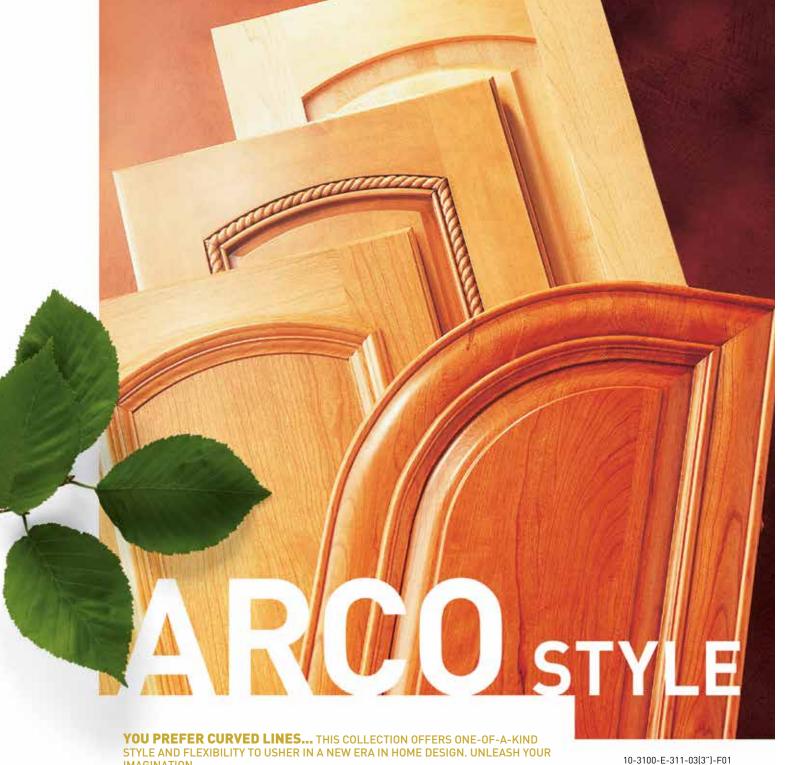
3- Single raised peg. Option # 972

4- Double raised pegs. Option # 973



10-4500-E-93-03-751-F77

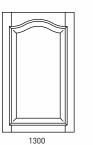


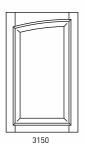


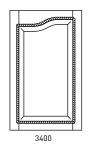
IMAGINATION.

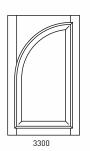
THE ARCOSTYLE COLLECTION CAN BE USED FOR ALL OR PART OF A PROJECT AND IS READILY AVAILABLE IN CUSTOM SIZES. YOU CAN ALSO CHOOSE FROM...

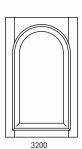
- APPLIED MOULDINGS IN AN ARRAY OF STYLES (ROPE, CLOVER, BEADED, ETC.)
- MOST WOOD TYPES
- FLEXIBLE CONFIGURATIONS (ARCHED, VAULTED, QUARTER CIRCLE, HALF CIRCLE,

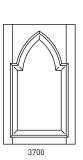


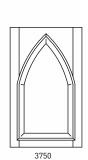












10-3100-E-301-03(3")-753-F38-P02

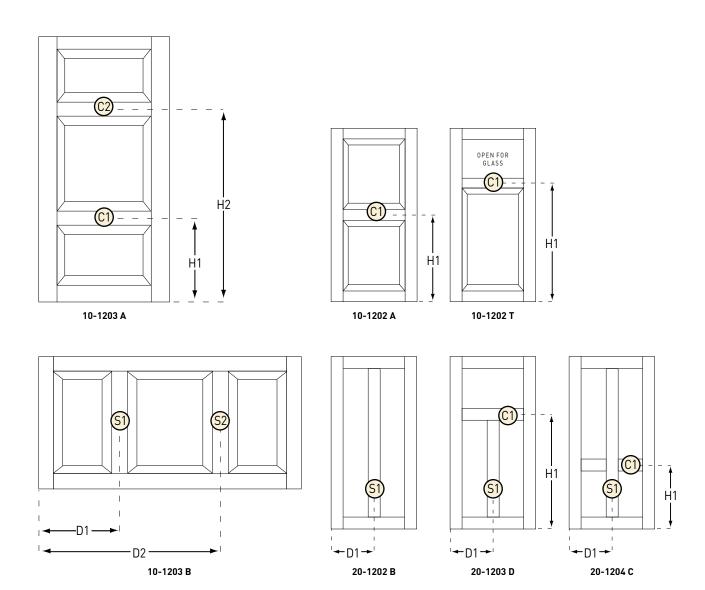
20-3100-I-10-01(3")-700-F01-P02

90-8140-I-04-45-F54

32



Most door designs can be produced in multi panel and / or wainscoting version. This, in various configurations, either with raised or flat center panels. This page contains only a few possibilities... create your own by indicating stile + rail widths and position (if not equal panels) along with outside measurements.

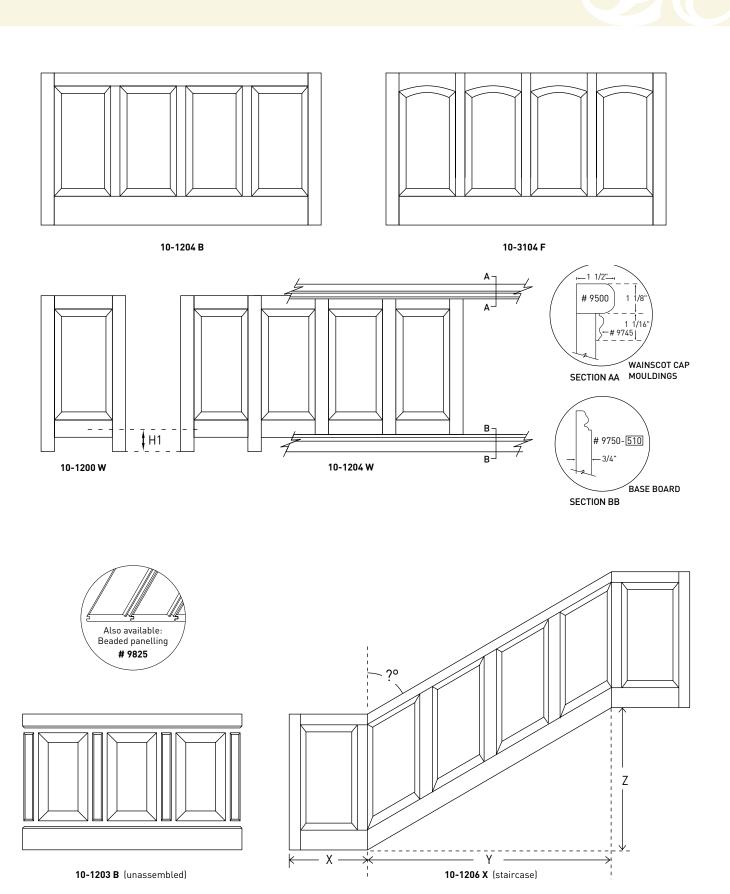


LEGEND:

C1:	Crosspiece #1 (from bottom)	H1:	Height from bottom to centre of crosspiece #1
C2:	Crosspiece #2 (from bottom)	H2:	Height from bottom to centre of crosspiece #2
S1 :	Stile #1 (from left)	D1 :	Distance from left to centre of stile #1
S2:	Stile #2 (from left)	D2 :	Distance from left to centre of stile #2



As multi panel doors, these components are available in most designs, with various configurations using raised, recessed or M.D.F. panels. Applications are numerous such as wall panelling, staircases, islands, office furniture to name a few. Make sure to indicate stile + crosspiece widths and position (if not equal panels) along with outside measurements.





NEW COLOR **SELECTION**



OR FREE WITH AN ORDER OF 20 CABINET/FURNITURE DOORS OR MORE*

A WORLD OF COLORS...

DISCOVER CARON'S EXCLUSIVE SELECTION INCLUDING 44 COLOR WOOD SAMPLES IN A PRATICAL ARCHITECT'S FOLDER.



- A: Natural (clear coat)
- B: Light stain
- C: Premium stain (shading)
- D: Opaque
- E: Glaze
- F: Light glaze (brushed)
- G: Worm holes, rubbed corners
- H: Base coat only **NeW**



As our numerous door designs, CARON'S exclusive color selection along with special treatments gives you unlimited possibilities to satisfy all your customer's dreams. In fact, most of our basic colors can be dressed up with any of our four (4) glaze accents (Glacis white, golden, dark brown and coffee), not to mention our distressed treatments such as rubbed corners worm holes and textured options Drift wood or Barn wood. N.B. For pages 40, 41 and 42 wood type: maple (unless otherwise specified). The finished appearance will varie for a same # according to the wood types.

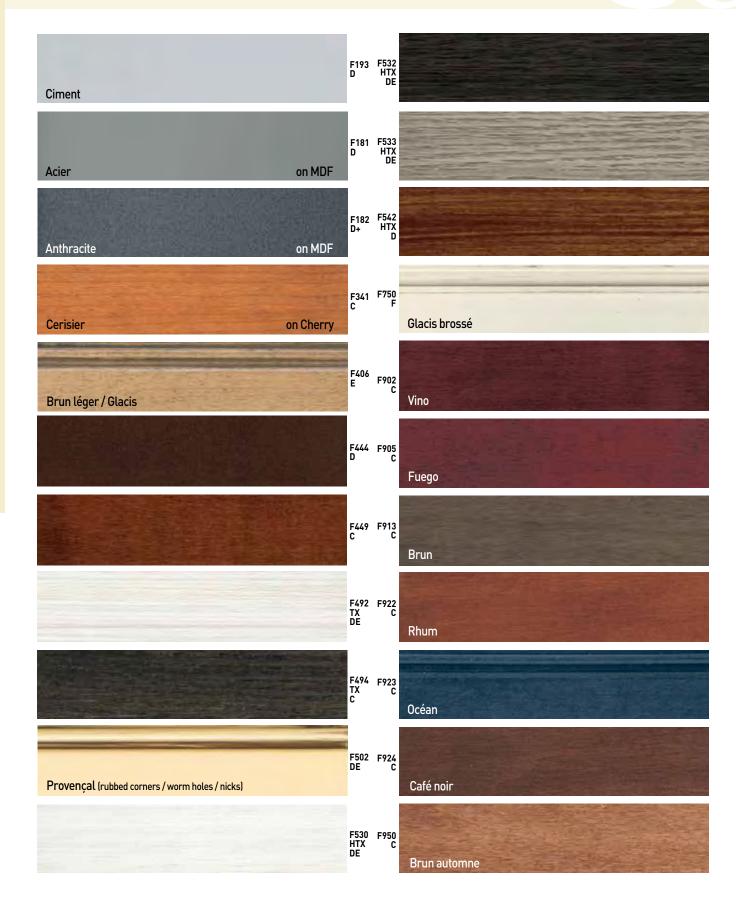


FINISHING

All products used in finishing are of the highest quality, high in solids and low v.o.c. Water and polyurethane based finishes are also available. Ask for Caron's color selection to see our range of finishes (Ref. Pages 40 and 77). Also available touch-up kits and finishing products in 1 or 4 litre format.



Aging may alter these finishes. Take this into consideration for comparison with former samples and / or projects. These samples are a general representation of the wood types & colors. Since nature never duplicates itself, you may notice a slight difference in color from one order to another, between components, even within the same component. We suggest to order a sample door to see actual colors prior to ordering complete projects.





20-1200-E-20-03 # 15-1200-E-00-03-840 # 35-1200-E-20-03 # 9542-E # 9750-E-P16 Solid maple # F124 Espresso # F129 (meuble îlot) Blanc / Glaze Door design : Open frame design : Drawer front design : Crown moulding :

Valance: Wood type : Color :





THIS TRUE CLASSIC. QUALITY AND FAST SERVICE, SIGNED CARON.

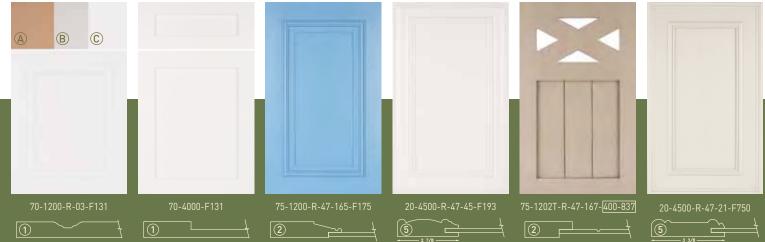
STARTING FROM 3.58\$* NET/SQ. FOOT, THE MDF STYLE COLLECTION IS WELL SUITED FOR ALL DECORS AND BUDGETS. CHOOSE WELL SANDED UNFINISHED COMPONENTS (A) OR SAVE TIME AND MONEY BY SELECTING TOP QUALITY PRIMER COATS ONLY (B) OR PREFINISHED (C) IN A RANGE OF ATTRACTIVE

• CHOOSE FROM 5 THICKNESSES; 11/16", 3/4", 13/16", 7/8", 1 1/16"

COLOURS. FINISHING SERVICES AVAILABLE FROM 4.76\$*NET/SQ. FOOT.

- OPTIMAL PRICE-QUALITY RATIO, FROM THE BEST MDF BOARD AVAILABLE IN THE MARKET TODAY (ALSO AVAILABLE FORMALDEHYDE FREE)
- HIGH-END PROJECTS AT LITTLE COST
- SINGLE PIECE CONSTRUCTION ① WITH OR WITHOUT MELAMINE BACKING
- TWO PIECE CONSTRUCTION, NO ASSEMBLY JOINTS ②
- FIVE PIECE CONSTRUCTION, 90° OR 45° ASSEMBLY (5)
- SANDING USING THE LATEST TECHNOLOGY
- FREE DELIVERY WITH 20 DOORS OR MORE*.

*Conditions may apply.



ONE PIECE PREMIUM MDF DOORS (SQUARE CORNERS)



N.B.: Pages 44-45. For the complete selection of center panels, interior mouldings and exterior profiles, please refer to pages 10, 11 and look for this symbol *. *For multions most options shown on pages 15 to 19 are available. Options shown on pages 20 to 32 are also available in MDF. Please also refer to page 80 for our complete selection of designs.



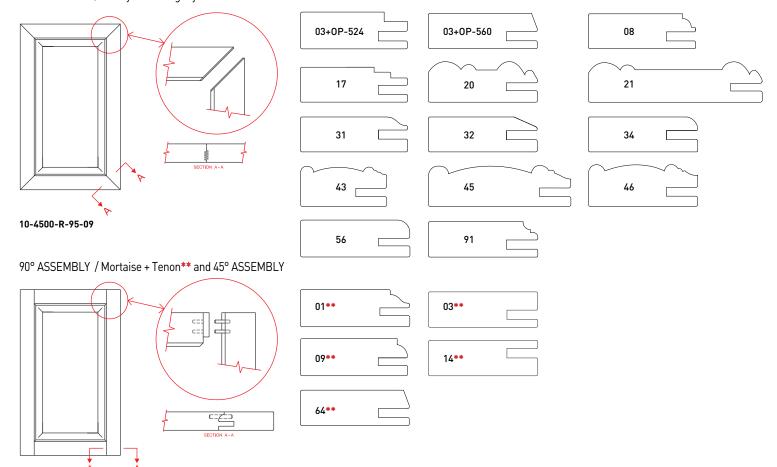
TWO PIECE PREMIUM MDF DOORS (SQUARE CORNERS)



FIVE PIECE PREMIUM MDF DOORS (SQUARE CORNERS)

45° ASSEMBLY / Sturdy micro finger joints construction

10-1200-R-95-09-917



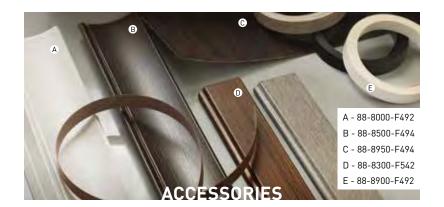


ACCESSIBILITY EUROPEAN-INSPIRED EUROLAM MDF LAMINATED DOORS LEND THEMSELVES TO A WIDE RANGE OF DECORS: KITCHEN, BATHROOM, CLOSETS AND MORE. THEY COME IN LOTS OF DIFFERENT STYLES, COLOURS AND TEXTURES FOR ALL YOUR DESIGN NEEDS. WITH QUALITY PRODUCTS AT VERY AFFORDABLE PRICES, YOU CAN OPEN THE DOOR TO A WORLD OF RENOVATIONS!

N.B. Ask for availability



PROMOTIONAL SUPPORT (SEE PAGE 77).







RHÔNE









- 2 7/8" [73.2mm]





2 1/4" [57.2mm]





- 2 1/4" [57.2mm]





HTX : High texture. TX : Textured.
*Available for models Provence and Rhône only. **Not available for models Provence and Rhône.



Door design : # 88-6600-50-F960
Drawer front design : # 88-6600-50-F960
Color : # Glacier

Color: # Glac. Sheen: # 95°

Laminated wood Top: # 90-4060-T-F780





CONTEMPORARY PROJECTS. RESOLUTELY EUROPEAN, RESOLUTELY AFFORDABLE.

MADE FROM AN ECOLOGICAL MULTI LAYERED MDF EUROPEAN BOARD, THE BRILLIANT COLLECTION PROVIDES YOU WITH A MIRROR LIKE REFLECTION, THE HIGHEST GLOSS LEVEL IN THE INDUSTRY, YOU CAN PERSONALIZE THESE DOORS; CHOOSE A MATCHING EDGE, BRUSHED ALUMINIUM OR A TWO TONED BRUSHED ALUMINIUM/COLOR*. IDEAL FOR KITCHEN CABINETS, BATHROOMS, WALK IN CLOSETS, ENTERTAINMENT CENTERS, COMMERCIAL APPLICATIONS, ETC.

- FAST TURN AROUND TIME, PRODUCT READY TO USE
- AVAILABLE IN FOUR COLORS: CHARCOAL, BARN, GLACIER, FERRARI
- HIGHEST SCRATCH AND HEAT RESISTANCE ON THE MARKET
- 100% PVC FREE PANEL
- DEPTH EFFECT AND EXTRA SMOOTH SURFACE
- EASY TO CLEAN AND MAINTAIN
- FREE DELIVERY FOR 20 DOORS OR MORE*

*Conditions may apply.



88-6600-59-F965 88-6600-55-F970 88-6600-50-F960 88-6600-50-F975 88-6600-50-F975 88-6600-50-F960

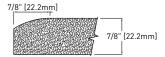


PRESENTING AN ALTERNATIVE TO SOLID WOOD DOORS-THE EURO STYLE LAMINATED WOOD COLLECTION. MODERN, SLEEK, PURE LINES WITH OPTIMAL USE OF NATURAL RESOURCES. THEY'RE SURE TO PLEASE WOOD LOVERS.

YOUR CUSTOMERS WANT A MODERN CLEAN LOOK WITHOUT COMPROMISING THE LIFE AND NATURAL WARMTH OF AN EXQUISITE WOOD GRAIN. OUR NEW EURO STYLE COULD DO JUST THAT AND MUCH MORE...

- TOP QUALITY WOOD SKIN ON MDF CORE (HORIZONTAL OR VERTICAL GRAIN)
- WIDE SELECTION OF DOMESTIC AND EXOTIC SPECIES (FLAT CUT RED OAK, BIRCH, MAPLE, CHERRY, MAHOGANY, WALNUT AS WELL AS QUARTER CUT ZEBRAWOOD, WENGE, BAMBOO)
- OPTIMAL USE OF NATURAL RESOURCES
- EUROPEAN FLAIR
- STURDY, STABLE AND EASY TO CLEAN

90-6400-A-00-000-F85 90-6400-I-00-00-000-F902 90-6400-Z-00-000-F632





HERE IS THE LATEST TAKE ON EURO STYLE SERIES. THE NEW EURO+

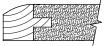
LAMINATED WOOD DOOR COLLECTION FEATURES SLEEK DESIGN, RICH FINISHES AND MORE SOLID WOOD FOR INCREASED DURABILITY.

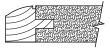
JUST LIKE THE ORIGINAL COLLECTION, EURO+ STYLE GIVES YOUR CUSTOMERS THE MODERN CLEAN LOOK THEY WANT WITHOUT COMPROMISING THE LIFE AND NATURAL WARMTH OF FINE WOOD. THE SOLID WOOD PERIMETER TRIM CAN BE MINIMAL OR 5/8" WIDE WITH A CONVEX SHAPE AND CAN ALSO BE MADE OUT OF BRUSHED ALUMINUM. ①

- STURDY MITERED CONSTRUCTION
- WIDE SELECTION OF DOMESTIC AND EXOTIC SPECIES (FLAT-CUT RED OAK, MAPLE, CHERRY, MAHOGANY, WALNUT AND QUARTER-CUT ZEBRAWOOD, WENGE, BAMBOO)
- EUROPEAN FLAIR WITH WOOD GRAIN RUNNING HORIZONTALLY OR VERTICALLY
- STURDY, STABLE AND PERFECT MATCHING OF DOORS AND DRAWER FACES

20-4500-BA-89-15 (5/8'')-526-F632-P87 20-4500-C-89-15 (5/8'')-526-F108-P87 20-4500-E-89-15 (5/8'')-F48-P87





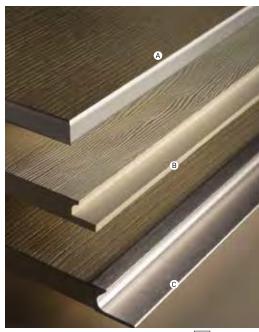




HERE COMES EURO³, THE THIRD GENERATION OF THE SLEEK, TRENDY EURO STYLE SERIES EXCLUSIVE TO CARON. ITS ATTRIBUTES—BUILT-IN HANDLES OR STEEL EDGES—BLEND PERFECTLY WITH CONTEMPORARY KITCHENS' STYLE AND ENHANCE THE RICHNESS OF THE WOOD GRAIN.

OFFER YOUR CUSTOMERS AN EXCLUSIVE, SLEEK EUROPEAN-INSPIRED DESIGN AND FINE WOOD GRAIN (HORIZONTAL OR VERTICAL) IN ADDITION TO THE CONVENIENCE OF BUILT-IN HANDLES OR THE DURABILITY OF STEEL EDGES.

- ALSO AVAILABLE WITH WOODEN EDGE BAND
- RESOLUTELY CONTEMPORARY CLEAN LINES
- RICH VENEER (ON AN MDF CORE) OPTIMIZING NATURAL RESOURCES
- BUILT-IN HANDLES SO YOU SAVE ON HARDWARE
- SOLID WOOD THAT MATCHES THE DOORS PERFECTLY
- BRUSHED STAINLESS STEEL FINISH TO MATCH APPLIANCES
- FOUR-SIDED T-MOULDING IN SATIN-FINISH ALUMINUM
- DOMESTIC AND EXOTIC WOODS: BIRCH, MAPLE, CHERRY, WALNUT, WHITE OAK QUARTERSAWN, ZEBRAWOOD, TORRIFIED BAMBOO, WENGE, ETC.
- PERFECT MATCH DOORS/DRAWER FRONTS, RESISTANT, STABLE AND EASY TO MAINTAIN
- AVAILABLE WITH NATURAL FINISH OR IN A RANGE OF ATTRACTIVE COLOURS
- ALSO AVAILABLE: THE "DRIFTWOOD" OPTION FOR MORE TEXTURE (#990)



A - 20-4500-WE-89-13-990 -F632

B - 90-6680-CQ-89-87- 537- 990 -F131

C - 90-6680-CQ-89-93-990-F750



DISPLAY YOUR ENVIRONMENTALLY RESPONSIBLE NATURE WITH THIS PRODUCT MADE OF PLANTATION WOOD, WHICH THEREBY HELPS TO PROTECT EXOTIC WOOD FORESTS. MADE OF ENGINEERED WOOD (OVER A RECYCLED WOOD CORE), THESE DOORS AND PANELS ADD VALUE TO ANY DECOR AT AFFORDABLE PRICE. MOREOVER, STAINING IS NOT REQUIRED. A SMART CHOICE FOR A WIDE VARIETY OF RESIDENTIAL, COMMERCIAL AND INSTITUTIONAL APPLICATIONS.

- ONE-PIECE, THREE-PIECE (VERSA) OR FIVE-PIECE (SHAKER) CONSTRUCTION
- WOOD SPECIES AVAILABLE: EBONY, WENGE, ZEBRAWOOD AND WHITE OAK (STRAIGHT-GRAIN, QUARTERSAWN)
- UNIFORM COLOURS AND WOOD GRAINS (HORIZONTAL AND VERTICAL)
- DIMENSIONAL STABILITY
- LOWER FINISHING COST (CLEAR FINISH AVAILABLE FOR \$3.95 PER SQ. FT. NET)
- FREE DELIVERY FOR 20 DOORS OR MORE*

*Conditions may apply.



80-6500-Z-458-87-F01



80-1200-CQ-20-03-917-F01



80-1200-WE-465-03-917-F01



80-1200-EB-465-03-917-F01



80-6000-EB-F01







A - 20-6500-I-458-87-990-F02



(A) - 20-6500-F-460-92-990 -F129



A - 20-6500-Z-458-87-F01



20-6500-CQ-447-03-F01



20-6500-CQ-448-03-F01



20-6500-T-405-87-F01



B - 10-6500-R-87-413-591 -F124



A 20-6500-C-458-87-990-F77



CHOOSEN, THEY CAN BE ENHANCED WITH A SELECTION OF OPTIONS SUCH AS TRENDSETTING "DRIFT WOOD", THAT ADDS A DISTINCTIVE THIRD DIMENSION TO THE WOOD'S NATURAL LOOK (IDEAL ON OPEN GRAIN WOOD AS PER OAK, ASH, FIR, ETC).

- AVAILABLE WITH THE WAVE OPTION ON MDF CENTER PANEL (#413) (B)
- OPTIMAL USE OF NATURAL RESOURCES (SHORT WOOD CUTS FOR CENTER PANELS)
- PERFECTLY COORDINATED DOORS AND DRAWER FACES
- AVAILABLE IN NUMEROUS COMBINATIONS: TEAK OR BAMBOO STYLES WITH ENVIRO PANELS, "DRIFT WOOD" OPTION ON PART OR ON THE ENTIRE DOOR (#990), ETC.
- DELIVERED TO YOU, FINISH SANDED OR PREFINISHED IN ATTRACTIVE COLORS



 MADE TO MEASURE AND AVAILABLE IN MOST WOOD SPECIES WITH OR WITHOUT STILES (HORIZONTAL OR VERTICAL PRESENTATION)

- OPTIMAL USE OF NATURAL RESOURCES
- RUSTIC, NATURAL, HOMEY FEEL WITH MULTI-TONAL COLORS
- BETTER ACOUSTIC PROPERTIES THAN FALSE STONES
- AVAILABLE RAW OR PREFINISHED NATURAL OR IN A WIDE RANGE OF COLORS

A - 20-6500-B-457-92-290-F01

B - 20-6500-N-457-92-290 -F01

C - 90-6650-N-00-00-290 -F01







NATURAL WOOD—EVEN BETTER TORRI STYLE GRADE ADDS VALUE TO TRADITIONAL WOOD DOOR AND GIVES IT AN EXOTIC, CLASSY LOOK... AND IT'S COMPLETELY NATURAL PROCESS!

THE TECHNIQUE OF HEATING LUMBER UNTIL IT BECOMES ULTRA-DRY IS CENTURIES OLD BUT HAS ONLY BEEN COMMERCIALIZED RECENTLY, SO NOW YOU CAN ADD AFFORDABLE HIGHLIGHTS TO YOUR PROJECTS.

THE PROCESS RESULTS IN A RICHER, DARKER LOOK, NOT ONLY ON THE SURFACE BUT THROUGHOUT THE ENTIRE PIECE OF LUMBER.

- AVAILABLE IN WHITE ASH, BIRCH, AND KNOTTY PINE
- AVAILABLE IN MOST DESIGNS
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES
- REDUCED FINISHING COST (NO STAIN REQUIRED)
- DIMENSIONALLY STABLE AND IMPROVED RESISTANCE TO ROT/INSECTS
- INDOOR AND OUTDOOR APPLICATIONS



A - 10-1200-P (GR7)-302-01 (3")-F632

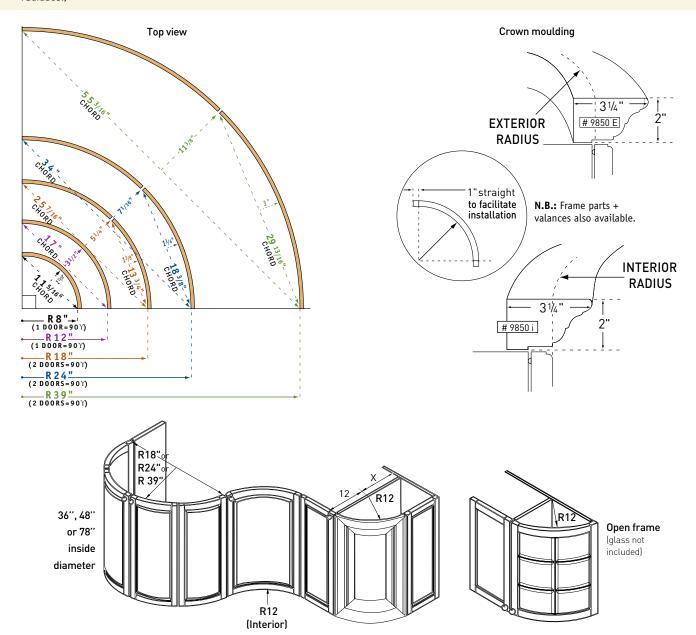
B - 10-1200-F (GR7)-302-01 (3'')-F632

C - 10-1200-M (GR7)-302-01 (3")-F632



CURVED

Caron's curved component selection is one of the most extensive of the industry. Available in numerous designs, types of wood, center panels, mouldings and configurations for ultimate personalization. While most are designed to cover either a full 1/4 or 1/8 circle, they can also be produced narrower or wider than indicated. In such case, make sure to indicate the chord needed in the radius of your choice. (Also available in custom radiuses.)

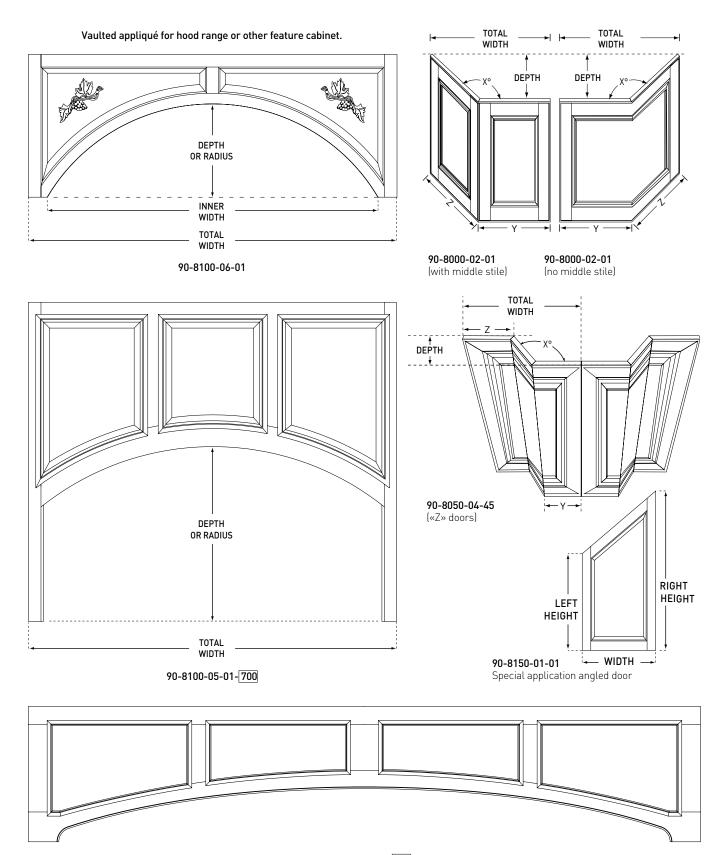


C	Les Industries Caron (meubles) inc. 45, 4º Rue, Montmagny, C.P. 100 (Québec) Canada G5V 3S3						☎ 418.248.0255 800.463.7060			島 418.248.0982 800.463.3656					
Name	Client N°			Ву			Tel.: (Fax: (]							
Your P.O. #					Date						VIP Service: NO YES				
Delivery by					Special instructions										
GROUP #	DESIGN #	WOOD TYPE	GRADE	CENTER PANEL #	INTERIOR MOLDING #		OPTION #	EXTERIOR PROFILE #	FINISH #	CURVE INT. OR EXT.	HEIGHT	CHORD PER COMPONENT	RADIUS	QTY	
ref. page 80	ref. page 80	ref. page 5-6	ref. page 4-5	ref. page 10	ref. pa		dth Stile	ref. page 16-33	ref. page 11	ref. page 38-39-40	ref. page 61		ref. page 61	ref. page 61	



VAULTED APPLIQUÉ, ANGLED

Available in most designs, with various configurations using raised, recessed or M.D.F. panels. Make sure to specify the width of each segment, depth and degree (if applicable). We recommend to build the cabinets after reception of these components.





-1 3/4"

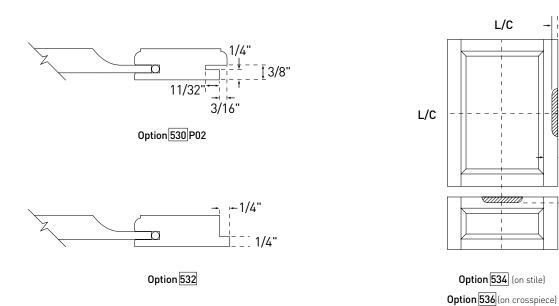
14"

3"stile

1 3/4"

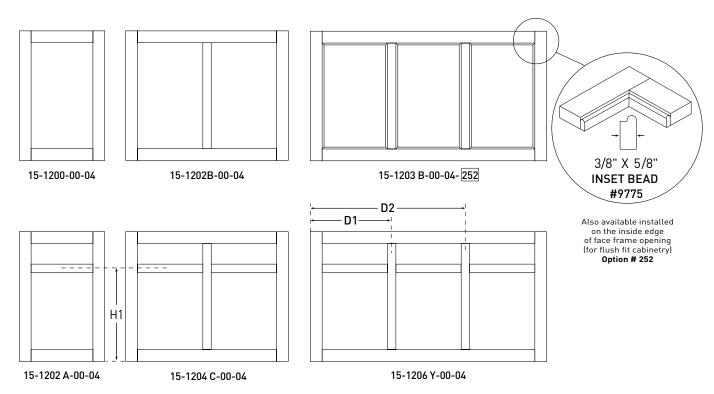
APPLIANCE PANEL

Most door designs can be used as appliance panels for an exquisite integrated look. Make sure of compatibility with your appliances (special adapters supplied) and specify the appropriate option.



FACE FRAME

Available in multiple configurations. Make sure to indicate stile + crosspiece widths and position (if not equal openings) along with outside measurements.





90-6300-E # 15-1200-E-00-02 (2 5/8")-510 # 90-9500-E-001-P01 # 9825-E # 9840-E # 984A-E

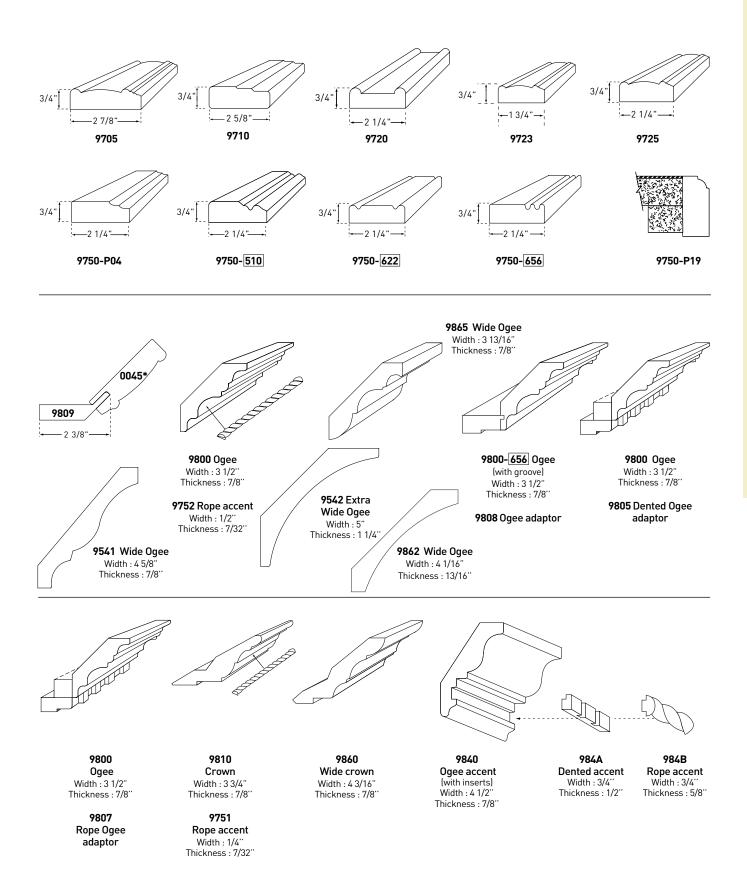
Turned wooden post 2":
Open frame:
Valance:
Beaded panelling:
Crown moulding:
Wood type:
Color:

Solid maple

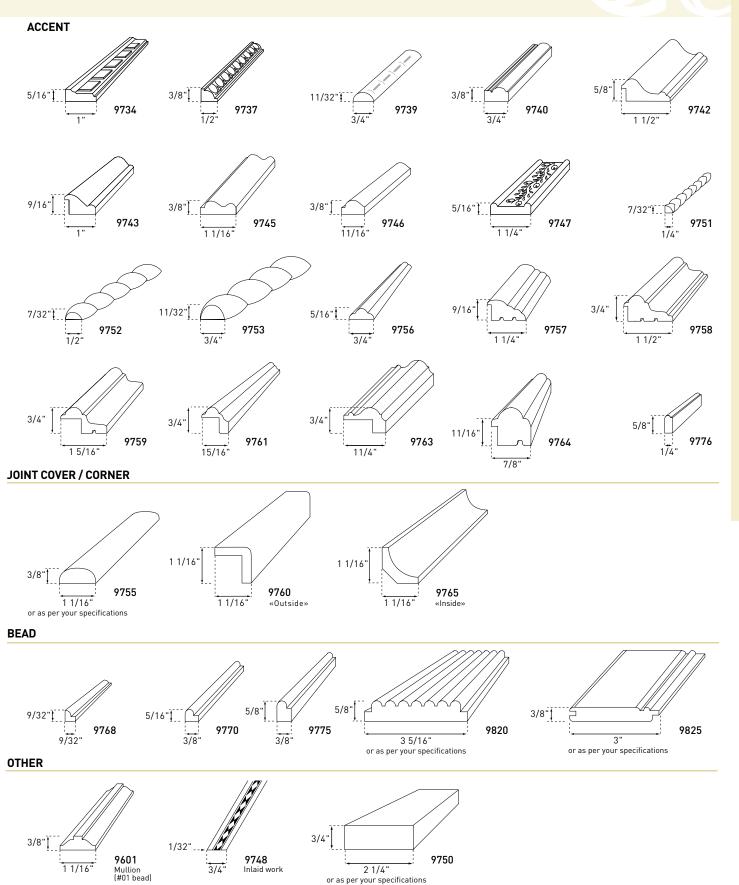
136 Bleu antique / Glaze blanc

CROWN MOULDING, BASE MOULDING, LIGHT VALANCE

Please refer to page 11 to see more mouldings and edge treatments. They can be used as decorative elements, valances, counter top edges etc. (base moulding + door trims 3/8" to 3/4" thick). Also available with groove as door part to be used with Caron's adaptor # 9809 to create crown mouldings which perfectly match your project's door style. (Choose required interior moulding number and add 00* before.) Ask for our designer collection (Ref. Pages 10 and 77) to receive samples of our most popular mouldings.









Door design:
Open frame design:
Drawer front design:
Drawer front design (small):
Crown moulding:
Leaf corbel:
Wood type: # 10-4500-I-04-21 # 15-4500-I-00-21 # 30-4500-I-04-21 # 35-4500-I-20-20 # 9865-I

C1-I 999 Solid cherry Color: # 135 Miel doré



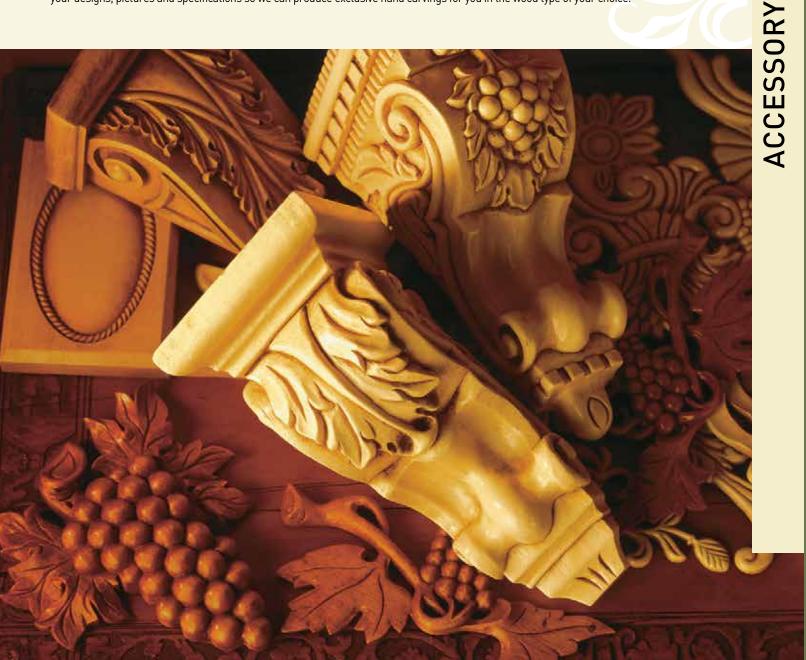
C30 Small leaf corbel

Height: 6 3/4" Width: 3 1/2" Depth: 3 3/4"

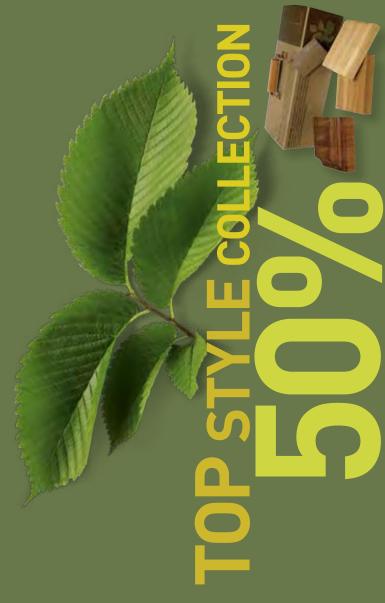
C1 Leaf corbel Height: 9 7/8" Width: 4 3/4" Depth: 5 1/2"

ARCHITECTURAL WOOD CARVING

These carvings are kept in stock for optimal service and pricing. It is only an introduction to Caron's extensive custom program. We welcome your designs, pictures and specifications so we can produce exclusive hand carvings for you in the wood type of your choice.







71

C4 Bow Height: 2" Width: 8" Thickness: 1/2"





AMAZINGLY AFFORDABLE

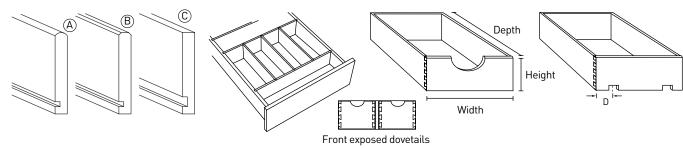
• AVAILABLE IN MOST WOOD SPECIES (SEE WOOD SELECTION PAGES 6, 77)

 AVAILABLE EDGE GRAIN OR END GRAIN CONSTRUCTION (FOR CUTTING SURFACE)
 DIMENSIONS, WIDTH, PROFILES, EXTERIOR CUT (OR INTERIOR FOR SINKS) TO YOUR SPECIFICATIONS
 DELIVERED READY FOR FINISHING OR PREFINISHED (WITH MINERAL OIL OR WITH ONE OF THE MANY) FINISHES IN OUR COLOR SELECTION (REF. PAGES 38. 77)

• FREE SHIPPING*

DOVETAIL DRAWER BOX

Beauty, strength, durability and cost-effectiveness are just a few particularities of dovetail drawer boxes. Traditionally associated with high end furniture and craftsmanship, Caron's new expanded line offers you more possibilities than ever. Add value, distinction and class to your cabinetry as well as other applications such as furniture, display, etc.



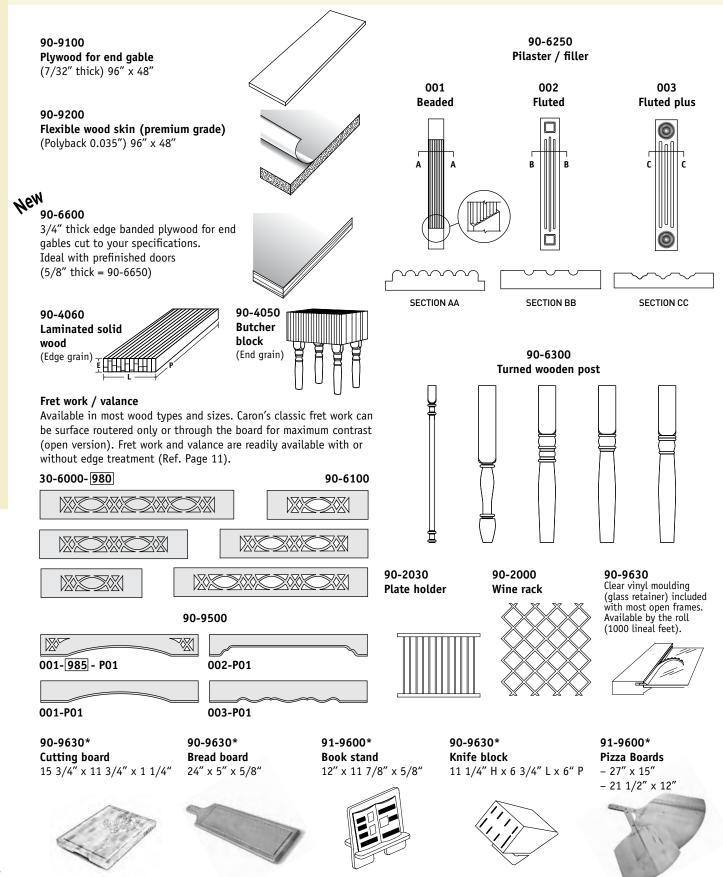
Thinks wood, thinks g			Caron (meubles) inc. tmagny, C.P. 100 a G5V 3S3	☎ 418.248.0 800.463.		∄ 418.248.0982 800.463.3656
ame		Client N°	Ву	Tel.: (Fax: (]	
our P.O. #		Date	,	VIP Service	: NO [YES
elivery by		Special instructi	ons			
				Dovetail dra	wer boxes	
Type of wood ☐ oak ☐ maple ☐ birch	☐ white ash ☐ cherry ☐		Height	Width	Depth	Quantity
Grade ☐ rustic (standard) ☐ select	select plus					
Thickness of sides 1/2" (standard)	☐ 5/8" ☐ 3 _/	/8" ECO				
Upper Edge Treatment □ bullnosed (standard) (③ □ square (hand sanded) (ⓒ)	S eased ®					
Bottom Thicknesses 3/16" (standard)	☐ 11/32" ☐ 1/	'2" nultiply)				
Assembly options unassembled (no groove) unassembled (with groove) assembled (no groove, botto assembled (with groove, into	om edge visible)					
Distance to groove (from bottom of sides.) 3/8" (standard) 9/16"	☐ 1/2" ☐					
Options ☐ with dividers please specify ☐ handle cut out	positioning) 3/16"	□ 3/8"				
☐ slide notches ☐ back only height width Side height (- 1/16")	front + back distance (center to side)	_				
Finishing finishing number unfinished						
ORDER	☐ QUOTATION					



90-6050-E-10 # 90-6050-E Solid maple, cherry # 632

PERSONALIZE YOUR PROJECTS

Use laminated wood, turned wooden posts, valances, pilasters, plate holders, etc. Most of these accessories are available in the wood type and dimensions of your choice. Some of these accessories can be personalized with your compagny name or logo*. The ideal gift with your customers new kitchen (*conditions may apply)



Designed to help you help your clientele, these promotional materials are practical, powerful and professional. Most are offered with $50\,\%$ off the catalogue price, shipping included*.

91-9600

Showroom tower package (Doors to be ordered separately)

Ideal for maximum visual impact and to show doors with matching fronts. Dovetail drawer box as base, the three faces tower rotates and are capped with a solid wood laminated top.

Display kit

Ideal for showrooms with limited wall space. 26" high x 36" wide

Including up to 13 doors (24"H x 14 1/2 W). Either your own selection of designs, wood types or Caron's selection. Comes with mounting bracket, spacers and screws.

For showrooms with more wall space

You can use our convenient « T » moulding (# 9510) to hold your door selection. This specific application allows you to pull doors out easily and also to show a « drawer above door » situation.

91-9600

Leather case

13" high x 18" wide x 7 3/4" deep Ideal for on site presentations.
Can hold 9 doors (16"H x 11 1/2"W).



90-9600

Wood Selection

Discover Caron's exclusive selection including more than 40 different prefinished (natural clear) solid wood samples in a practical architect's folder;

- 22 classics - 11 Exotics - 11 Green / Reclaimed



Color Selection

Practical architect's folded including 44 color samples on solid wood coordinated with popular melamine board colors;

- 18 Light, medium and dark stains - 15 Glazed - 11 Solid colors

90-9600

Top style collection

Get 10 samples of our most popular laminated surfaces in a convenient carrying case

90-9600

New Designer Collection

Now more complete and « greener » than ever in a handy ecological carrying case which showcases close to 100 components:

- 25 center panel corners - 21 exterior profiles

- 24 interior mouldings - 29 decorative mouldings

90-9600

New EURO LAM collection (Ask for availability)

23 laminated MDF door sections showing different mouldings in various colors/textures in a convenient carrying case. Also available separately:

- moulding selection - Color / texture selection - Accessory selection

91-9600

Literature

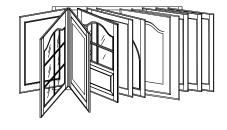
Caron offers a vast array of literature to assist you. Updates are sent regularly. Feel free to contact us for additional copies;

- Corporate brochure
- Creation and design guide
 - ign guide Promotional brochure

- Poster

- Product information sheetEURO LAM Brochure
- uct information sheet Order form, etc.





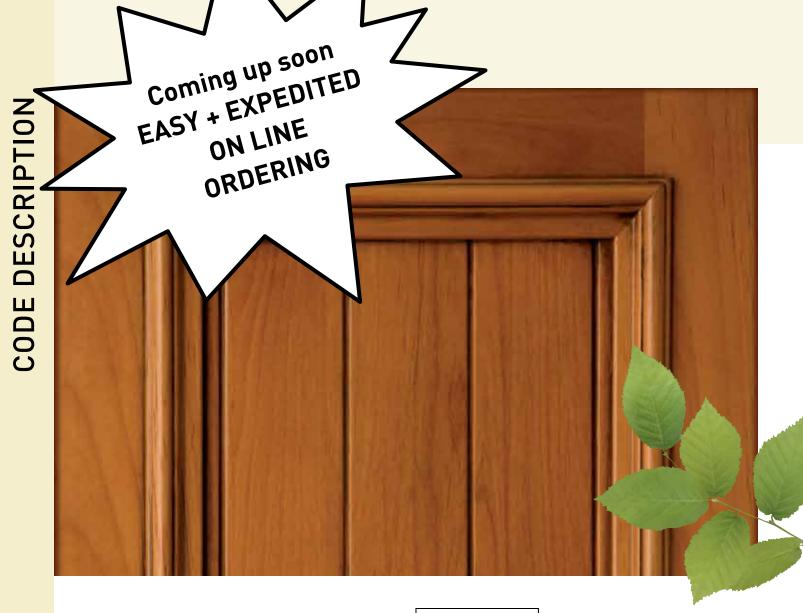












10-1200-AR-313-03-406-110-F911-P02

Group 10 solid raised door Ref. page 80 Design 1200 square Ref. page 80

Wood type AR Red Alder Ref. pages 4-5-6

Wood type S Select Ref. pages 4-5

Center panel profile Ref. page 10

313 EC0

Interior moulding 03 Ref. page 11

Options 406-110 Bead + applied moulding Ref. pages 16-33 **Finishing** F911 Rocheuses Ref. pages 38-49 Exterior profile P02 Ref. page 11

HOW TO ORDER

6 step check list for easy ordering

- 1. Get familiar with Caron's Guide and brochures.
- 2. Use Caron's order/quotation forms (they can be supplied to you at no cost or you can make copies of the next page). You may also order on line at caronindustries.com.
- 3. Indicate proper codes and numbers (referring to corresponding pages as mentioned above or on the order form).
- 4. For assistance or any questions: 1 800 463-7060 or view our video "How to order" in our Web Site (Secured section)
- 5. Indicate clearly if this request is an order or a quotation (check appropriate box at bottom of page).
- 6. Forward your request via:
 - FAX: 1.800.463.3656
 - EMAIL: orders@caronindustries.com
 - ONLINE: caronindustries.com
- Double check carefully all key information on the order confirmation: to be signed only if there are no modifications.



Les Industries Caron (meubles) inc. 45, 4^e Rue, Montmagny, C.P. 100 (Québec) Canada G5V 3S3

418.248.0255 800.463.7060

418.248.0982 800.463.3656

									-		
Со	. Name			Clier	nt#		Name		Tel.		
	ur P.O. #			Orde	Ordering date VIP Service: NO YES						
Delivery by			Spec	Special instructions							
	Group #	Design #	Wood Type		Central Panel #	Inte	rior Mouldi Ref. page 11		Option #	Finish #	Exterior Profile #
	Ref. page 80	Ref. page 80	Ref. pages 5-6	Ref. pages 4-5	Ref. page 10	#	RAIL	STILE	Ref. pages 16-	Ref. pages 38-49	Ref. page 11
		HEIGHT x W	/IDTH		QTY		Н	IEIGHT	x WIDTH		QTY
S											
8											
0 0											
D											
										TOTAL	
	Group #	Design #	Wood Type	Grade	Central Panel #	Inte	erior Mouldi Ref. page 11		Option #	Finish #	Exterior Profile #
TS	Group # Ref. page 80	Design # Ref. page 80	Wood Type Ref. pages 5-6	Grade Ref. pages 4-5		Inte	Ref. page 11 RAIL		Option #	Finish #	Exterior Profile #
N				Ref.			Ref. page 11 Widt	h		Finish #	
RONT			Ref. pages 5-6	Ref.			Ref. page 11 Widt RAIL	h STILE		Finish #	
FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
ER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
WER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
RAWER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
AWER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
RAWER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish # Ref. pages 38-49	Ref. page 11
DRAWER FRONT		Ref. page 80	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widt RAIL	h STILE	Ref. pages 16-	Finish #	Ref. page 11
GS DRAWER FRONT	Ref. page 80 Model #	Ref. page 80 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widt RAIL	h STILE	x WIDTH	Finish # Ref. pages 38-49 TOTAL inish #	Ref. page 11
INGS DRAWER FRONT	Ref. page 80	Ref. page 80 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	Ref. page 10		Ref. page 11 Widt RAIL H	h STILE	x WIDTH	Ref. pages 38-49	Ref. page 11 QTY
DINGS DRAWER FRONT	Ref. page 80 Model #	Ref. page 80 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widt RAIL H	h STILE	x WIDTH	Finish # Ref. pages 38-49 TOTAL inish #	Ref. page 11 QTY
OULDINGS DRAWER FRONT	Ref. page 80 Model #	Ref. page 80 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widt RAIL H	h STILE	x WIDTH	Finish # Ref. pages 38-49 TOTAL inish #	Ref. page 11 QTY
ULDINGS DRAWER FRONT	Ref. page 80 Model #	Ref. page 80 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widt RAIL H	h STILE	x WIDTH	Finish # Ref. pages 38-49 TOTAL inish #	Ref. page 11 QTY

GROUP # AND DESIGN #

These two first specifications are the most important as they define the nature of the selected component. Thus, the group number indicates whether it is a door, drawer face, etc. and the design number defines its configuration: square, arched, etc.

Please refer to pages 4, 5 and 6 for complete description of grades and wood types available, pages 34 and 36 for most popular multi panel door configurations.

GROUP

Group) #	page
10	Solid raised door	
15	Open frame	15
20	Flat panel door	80
30	Solid drawer front	80
35	Flat panel drawer front	80
50	Moulding (various lengths)	66
60	Curved door	60
61	Curved open frame	60
	•	

Group	#	page
62	Curved drawer front	60
63	Curved moulding	60
70	MDF door (medium density fiberboard)	42
71	MDF open frame	42
72	MDF drawer front	42
80	Engineered wood components (Exotik)	53
85	Laminated MDF (Eurolam)	46
88	Laminated MDF (Brilliant)	48
90	Miscellaneous / Accessory	62

DESIGN

GROUP #	DESIGN #	DESCRIPTION	
10	1200	Solid raised door	square design (c)
10	1202	Solid raised door	square design, 2 panels (c)
10	1203	Solid raised door	square design, 3 panels (c)
10	1204	Solid raised door	square design, 4 panels (c)
10	1205	Solid raised door	square design, 5 panels (c)
10	1206	Solid raised door	square design, 6 panels (c)
10	1300	Solid raised door	arch design (c)
10	1302	Solid raised door	arch design, 2 panels (c)
10	1370	Solid raised door	arch design plus (c)
10	1600	Solid raised door	arch design, top & bottom (c)
10	1670	Solid raised door	arch design plus, top & bottom (c)
10	1800	*Solid door	1" horizontal batten
10	1900	*Solid door	2" horizontal batten
10	1970	*Solid door	3/4" closed lover
10	3000	Solid raised door	vaulted design plus (c)
10	3060	Solid raised door	vaulted design plus, top & bottom(c)
10	3100	Solid raised door	vaulted design (c)
10	3150	Solid raised door	vaulted design, left/right (c)
10	3160	Solid raised door	vaulted design, top & bottom(c)
10	3200	Solid raised door	half circle design
10	3300	Solid raised door	quarter circle design, left/right
10	3400	Solid raised door	arch design, left/right (c)
10	3700	Solid raised door	gothic plus design
10	3750	Solid raised door	gothic design
10	4500	Solid raised door	assembled 45°, regular moulding (c)
10	4500	Solid raised door	assembled 45°, convex moulding (c)
10	4550	Solid raised door	45°, corner 22.5°, left/right

30	1200	*Solid raised drawer front	5 pieces **(c)
30	1202	*Solid raised drawer front	7 pieces (2 panels) **(c)
30	1800	*Solid drawer front	1" horizontal batten
30	1900	*Solid drawer front	2" horizontal batten
30	1970	*Solid drawer front	3/4" closed louver
30	4500	*Solid raised drawer front	assembled 45°, regular moulding (C)
30	4500	*Solid raised drawer front	assembled 45°, convex moulding (c)
30	6000	*Solid slab drawer front	plain (c)

N	1	
GROUP #	DESIGN #	DESCRIPTION
20	1200	Flat panel door square design
20	1202	Flat panel door square design, 2 panels
20	1203	Flat panel door square design, 3 panels
20	1204	Flat panel door square design, 4 panels
20	1205	Flat panel door square design, 5 panels
20	1206	Flat panel door square design, 6 panels
20	1300	Flat panel door arch design
20	1302	Flat panel door arch design, 2 panels
20	1370	Flat panel door arch design plus
20	1600	Flat panel door arch design, top & bottom
20	1670	Flat panel door arch design plus, top & bottom
20	3000	Flat panel door vaulted design plus
20	3060	Flat panel door vaulted design plus, top & bottom
20	3100	Flat panel door vaulted design
20	3150	Flat panel door vaulted, left/right
20	3160	Flat panel door vaulted, top & bottom
20	3200	Flat panel door half circle design
20	3300	Flat panel door quarter circle design, left/right
20	3400	Flat panel door arch design, left/right
20	3700	Flat panel door gothic plus design
20	3750	Flat panel door gothic design
20	4500	Flat panel door assembled 45°, regular moulding
20	4500	Flat panel door assembled 45°, convex moulding
20	4500	Flat panel door 3/4" "Euro plus"
20	5000	Flat panel door 3/4" rift cut
35	1200	*Flat panel drawer front 5 pieces **
35	1202	*Flat panel drawer front 7 pieces (2 panels) **
35	4500	*Flat panel drawer front assembled 45°, regular moulding
35	4500	*Flat panel drawer front assembled 45°, convex moulding

3/4" Thick edge banded end gable

5/8" Thick edge banded end gable

7/8" Flat panel door/drawer front "pillow"

*Flat panel drawer front

*Flat panel drawer front

3/4" "Euro plus"

HeM

3/4" rift cut

35

35

90

90

90

4500

5000

6400

6600

6650

Horizontal grain center panel (mdf or particule core depending on supply)

^{** 1 5/8&}quot; crosspieces (except otherwise specified)

⁽c): Available in curved version (Ref. Pages 60, 61)

MINIMUM AND MAXIMUM SIZE

Even though we produce components up to 10' tall by 5' wide, maximum sizes vary depending on design and wood type chosen. As a general rule, we suggest to use two or more components that you fasten together instead of a very large single one. This is to minimize freight damage, increase product stability and ensure you better guarantee coverage.

As for minimums, Caron offers so many possible combinations that it would be very difficult to confirm them all. However, this catalogue contains all information needed to find most of them.

Minimum width Solid raised door example:

(width of stile \times 2) + (center panel reveal \times 2) + (1/2" center panel flat section) = minimum width

Minimum height Solid raised drawer front example:

(width of crosspiece \times 2) + (center panel reveal \times 2) + (1/2" center panel flat section) = minimum height

IMPORTANT NOTICE: Please refer to pages 10 and 11 for center panel reveals and moulding widths.

For all minimums do not forget to add the width of the accent moulding x 2 for any option applied on center panel.

To lower minimum heights on drawer fronts:

- Reduce crosspiece width (Ref. Page 80**)
- Reduce center panel reveal (Ref. Page 10)
- Reduce center panel flat section (according to knob or handle back plate specifications)
- Reduce applied moulding width (if applicable)

PRODUCTION TIME

Caron's short estimated production time will be confirmed on each one of your orders or quotations. Please take notice production time starts after reception of your final confirmation and after credit approval. This does not include transit time nor does it include weekends, statutory holidays and / or thins beyond our control such as major storms and power failure, etc.

N.B. Estimated production time varies depending on design, wood type and options ordered. It may also vary during the year according to the demand.

Rush orders / V.I.P. service

For emergencies, estimated production time can be reduced by half*. Ask for our V.I.P. service to get all details. (* Conditions may apply.)

Info shipping service

To facilitate your planning, Caron's exclusive info shipping service will let you know each time an order is leaving.

Free* delivery service

Orders of 20 doors and more (6000 series, end gables and other restrictions may apply).

*Basic freight dock to dock. Any additional service/fees at customer's expense.

GUARANTEE OF SATISFACTION

- Inspect goods upon reception.
- In case of shortage, damage or non conformity, make note on the bill of lading before signing. Check contents for shortage, accuracy and concealed damage. Notify us within 24 hours of any discrepancies. Failure to follow these steps relieves CARON and the carrier of all shipment responsibilities.
- Once above steps completed, ask for an authorization number prior to sending anything back. (Always use original packaging.)
- Broken and / or non conform components will be replaced and / or repaired within the shortest possible time.
- Make sure to finish the goods A.S.A.P. if not purchased already prefinished.
- To reduce warpage, shifting or splitting of wood, avoid sharp changes in temperature and keep relative humidity between 30% and 40%.

Components over 45" high will automatically be made WITHOUT middle crosspiece unless specified otherwise. Ask for a middle crosspiece for warpage guarantee coverage of more than 9/32". (Valid up to one month after date of shipping.)

Components over 45" high with no middle crosspiece will carry no guarantee. In some cases, the use of two doors is recommended.

Any component over 26" wide requires a middle stile to be guaranteed.

Tolerance for dimension: ± 1 mm on exterior measurement

± 2 mm on parts of the same component

Tolerance for 45° joint: 0,010" (0.254 mm) for expansion

(Based on frame parts of 2 7/8" wide)

Tolerance for warpage: 45 1/16" high with middle crosspiece: 9/32"

* 50 " high with middle crosspiece : 5/16"

* 60 " high with middle crosspiece : 3/8"
[We suggest to use additional hinges or two doors]

Door / Drawer front design #6000 : 1/8"
[if less than 1.5 sq. feet of total surface per component]

N.B.: Our guarantee is applicable for goods returned in original sale condition only. It covers component repair or replacement and shipping only. Guarantee does not cover installation, removal or labor of any kind. Nor does this guarantee cover any product used or installed in connection with our products. This guarantee does not apply to damage resulting from improper handling, alterations, storage, or use in non controlled environment (recommended : 30 to 40 percent humidity) nor does this guarantee cover any joint showing when solid color finishing is used.

CARON reserves the right to make technical improvements or changes on their products and / or their documents without prior notice.

Drawings in this catalogue and / or any other document are not to scale.

MAINTENANCE

Clean with a moist cloth using a low concentration of soap with water.

Buff with soft cloth in direction of wood grain.

Remove any excess moisture with clean dry cloth.

To reduce warpage, shifting or splitting of wood, avoid sharp changes in temperature and keep relative humidity between 30 % and 40 %.

Proud partner since 2005

The CARON signature confirms that the product complies with the highest standards (quality management system registered under ISO 9001). It also indicates you are part of our reforestation program, giving back to nature... 10 000 trees planted yearly, a premiere in the industry since 2005.





