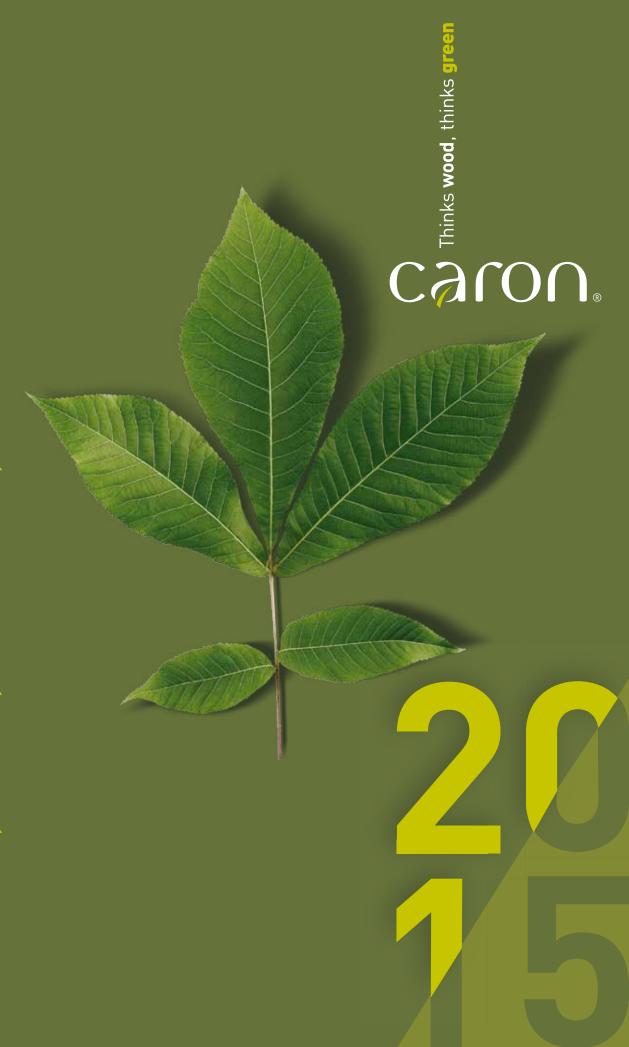
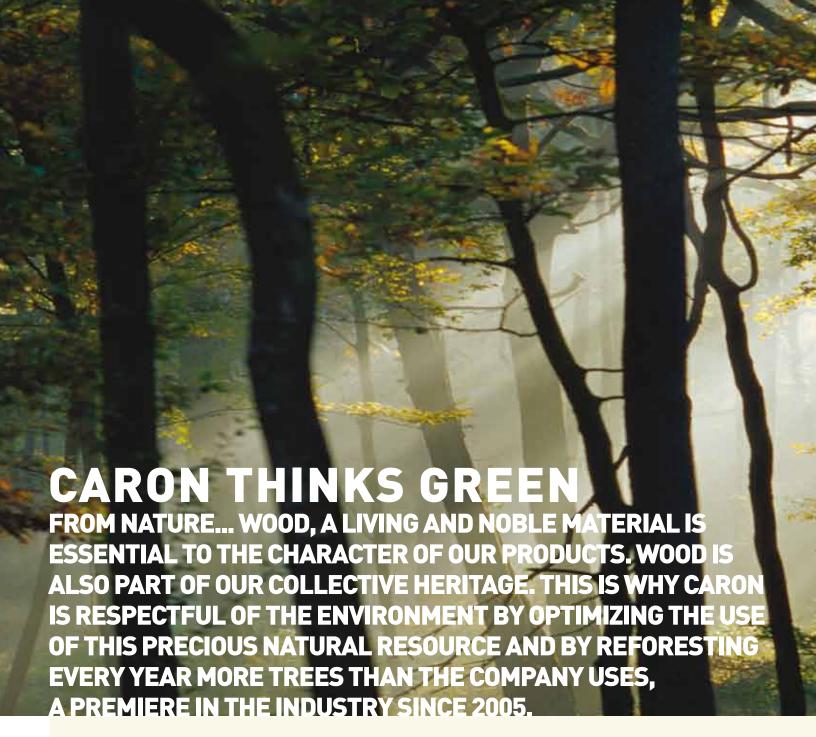
4

PANEL CENTER MONT DING. GRADE, ACCESSORY FINISHING. TYPE. ш **□**000× P R O F





WELCOME TO CARON'S WORLD, WHERE YOU WILL FIND ONE OF THE MOST EXTENSIVE LINE OF CABINET DOORS AVAILABLE ON THE MARKET AND MUCH MORE. AT CARON, WE KNOW THAT NOTHING HIGHLIGHTS QUALITY CABINETRY MORE THAN BEAUTIFULLY CRAFTED DOORS. OUR QUALITY MANAGEMENT SYSTEM REGISTERED UNDER ISO 9001 GUARANTEES THAT EACH COMPONENT MEETS THE HIGHEST STANDARDS OF QUALITY BEFORE IT BEARS THE CARON SIGNATURE ON THE BACK.



TABL

Wood type / Grade / Sanding

Center panel profile

Interior moulding

Option / Open frame

Option / Stile and rail

Multi panel door / Wainscot

Exterior profile

ECO series

Shaker

Finishing

Laminated MDF

Specialty component

Valance

Promotional support

General information

Guarantee

Wood turning

Pilaster / filler

Code description / How to order

20-1200-I-20-03-[508]-F54-P97

Proud partner since 2005







Curved Euro / Euro+ / Euro3 Textured door: – Versa 52 – Mosaïk 54 - Ocean 55 Vaulted applique, angled 56 Appliance panel / Face frame 58 Moulding 60 Accessory Architectural wood carving 64 Laminated wood surface 66 Dovetail drawer box 68 End gable / Edge banded 70 Fret work 70

70

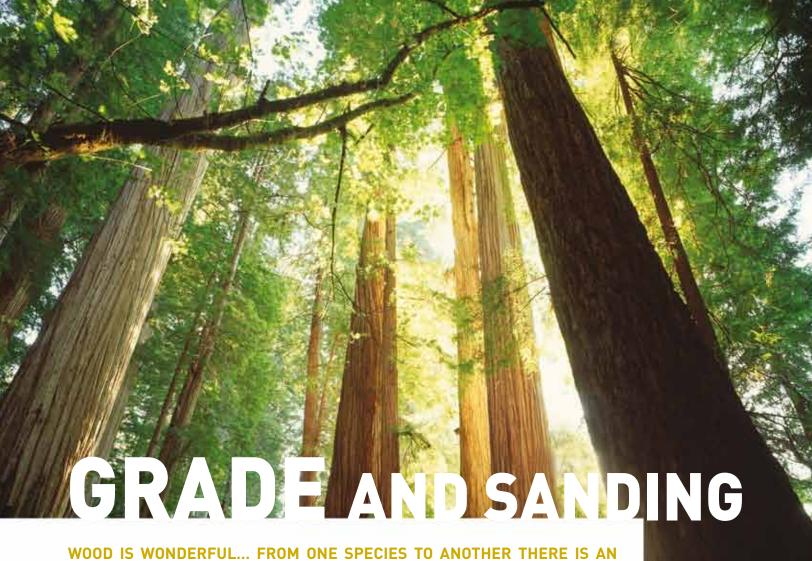
70

70 71

72

75

76



WOOD IS WONDERFUL... FROM ONE SPECIES TO ANOTHER THERE IS AN INFINITE VARIETY OF COLORS, GRAIN PATTERNS AND PARTICULARITIES. MOREOVER, WITHIN THE SAME SPECIES NO TWO BOARDS ARE IDENTICAL JUST AS NO TWO TREES ARE ALIKE. ENVIRONMENTAL FACTORS SUCH AS CLIMATE, LIGHT EXPOSURE, RAINFALL AND MINERAL CONTENT OF THE SOIL, TO NAME JUST A FEW, CAUSE THESE VARIATIONS.

Most of our components are made from hardwoods harvested in the northern Appalachians, a region renowned for its quality timber and reforestation that ensures the continued protection of this heritage.

As people are becoming more and more concerned about environmental issues, and rightly so, each of us must optimize the use of this renewable, but highly precious resource. We invite you to take the time to thoughtfully choose the type and grade of lumber needed, to ensure the enduring value of your project crafted from this precious resource. Medium to dark or glazed finishes lend themselves well to SELECT or RUSTIC grades. SELECT PLUS grade is favoured for bleached and natural finished which require painstaking color matching. KNOTTY RUSTIC grade is for unconditional wood lovers who appreciate all particularities, lots of character and life.

The following list and pictures are not exhaustive and other types of wood are available on demand. Should any doubts concerning a type or grade of wood persist, we suggest you order our new wood selection and / or a sample door before the complete order.

COMPLETE RANGE OF NATURALLY UNIQUE WOODS

	GRADE				
WOOD TYPE	RUSTIC (listed prices less 10%)	KNOTTY RUSTIC (listed prices)	SELECT [reference grade for listed prices]	SELECT PLUS (listed prices plus 15%)	TORREFIED (listed prices plus 65 %)
ALDER (red) - AR -	N/A	Natural particularities accepted; color + grain variations. All knots structurally sound accepted.	Natural particularities accepted; reddish color.	N/A	N/A
ASH (white) -F-	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Burts, pin knots, wide range of cream to light brown colors.	Same as select with more color uniformity	Same as select grade with dark brown color created by the roasting process.
BAMBOO -BA-	N/A	N/A	Natural particularities accepted. Close, straightgrain. Light cream color and occasional darker streaks.	N/A	Natural particularities accepted. Close, straight grain. Golden color with light brown streaks created by the roasting process.
BIRCH (red) - U -	Same as select, not selected for color. Mineral + occasional light crazing accepted	Same as rustic grade with knots without restriction.	Natural particularities accepted. Out of heartwood only, reddish color with attractive grain.	N/A	N/A
BIRCH (yellow) - M -	Not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted. Out of sap wood only, light and fairly uniform in color and grain.	Same as select with more color uniformity.	Natural particularities accepted. Heartwood and sapwood, brown to dark brown color created by the roasting process.
CHERRY	Same as select, not selected for color. Mineral + occasional light crazing accepted. [listed prices -20%]	Same as rustic grade with knots without restriction.	Natural particularities accepted. Gum lines, gum pockets, limited sap wood (max. 20% of front surface).	Same as select with fewer particularities and no sap wood on the face (Except for machined areas)	N/A
FIR (B.C.) - S -	N/A	N/A	Natural particularities accepted. Reddish color, some sap wood.	Natural particularities accepted with more color uniformity	N/A
HICKORY (wild) - H -	N/A	Same as select grade with knots without restriction.	Natural particularities accepted; Wild and wide range of colors (sap and heart wood) not selected for color.	N/A	N/A
MAHOGANY - A -	N/A	N/A	Natural particularities accepted; Pin knots, burl. Golden brown to reddish color.	N/A	N/A
MAPLE -E-	Not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Light and uniform in color and grain. Some mineral accepted on the face without restrictions on the back and edges.	Same as select with more color uniformity and fewer mineral.	N/A
MAPLE Silver - E S -	N/A	N/A	Natural particularities accepted; Light and uniform in color and grain. Some mineral accepted on the face without restrictions on the back and edges. Light silver tones	N/A	N/A
MAPLE (Wild) - EW -	N/A	N/A	All natural particularities accepted without restrictions and in various proportions. Wide range of colors (heartwood and sapwood) not selected for color.	N/A	N/A
MAPLE (Wormy) - SMW -	Not selected for color. All natural particularities accepted as per worm holes, mineral, etc	N/A	N/A	N/A	N/A
OAK (red) - C -	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Pin knots, some mineral on the face without restrictions on the back and edges. Minimal color variations.	Same as select with more color uniformity and fewer mineral.	N/A
OAK (white) - B -	N/A	N/A	Natural particularities accepted; Pin knots, burl, some mineral. Light brown to greenish gray colors.	N/A	N/A
PINE -P-	N/A	Natural particularities accepted; color + grain variations. All knots structurally sound accepted.	N/A	Natural particularities accepted; uniform in color, grain. Knots not accepted. (clear)	Same as knotty rustic with darker color created by the roasting process.
TEAK -T-	N/A	Same as select grade with knots without restriction.	Natural particularities accepted; High contrast of yellow to dark brown. Oily texture.	N/A	N/A
WALNUT (American Black) - N -	Same as select, not selected for color. Mineral + occasional light crazing accepted.	Same as rustic grade with knots without restriction.	Natural particularities accepted; Light gray brown to dark purplish brown. (swirls, burls)	N/A	N/A

Grade (others)

Reclaimed (Pine, grey elm as per supply)

Reclaimed from dismantled old buildings. May bear nail holes, notches and occasional discoloration.

Water salvaged (Birch)

First growth lumber recuperated from watery surroundings. Tight growth rings, unselected for color with mineral staining.

Jointed (Maple, birch, walnut as per availabilities. Listed prices Less 10%)Optimize natural resources by using shorter wood cuts. Not selected for colors.

Sanding

High technology providing you with:

- Finish sanding on all surfaces
- De-nibbing on all surfaces
- Cross-grain marks removal (Front + back)
- Packaging with foam between each component

N.B. Even with this optimal sanding, components shipped unfinished still need a minimum of preparation at your end prior to finishing. This being due to various factors such as handling during packaging and unpackaging, hole drilling for hinges, etc. Your light sanding ensures you better finish uniformity on all elements. (doors, end gables, mouldings, trims, etc.)

NEW WOOD SELECTION 5 0/0



OR **FREE** WITH AN ORDER OF 20 CABINET/FURNITURE DOORS OR MORE*

WOOD IS WONDERFUL...

DISCOVER CARON'S EXCLUSIVE SELECTION INCLUDING MORE THAN 40 DIFFERENT SOLID WOOD SAMPLES IN A PRACTICAL ARCHITECT'S FOLDER.

*LIMITED TIME OFFER / CONDITIONS MAY APPLY





ALDER (RED) -AR-





BIRCH (YELLOW) -M-



DOUGLAS FIR -S-



MAHOGANY -A-



MAPLE (WORMY) -SMW-



OAK (WHITE) -B-



TEAK -T-



ASH (WHITE) -F-



BIRCH (RED) -U-



CHERRY -I-



HICKORY (WILD) -H-



MAPLE -E-



OAK (RED) -C-



PINE (KNOTTY) -P-



WALNUT -N-

These pictures are a general representation of a specific wood type and grade. Since nature never duplicates itself, you may notice a slight difference in color and grain from one order to another, between components, even within the same component. We suggest to order a sample door to see first hand prior to ordering complete projects.



NATURAL, RUGGED, HOMEY CARON'S NEW KNOTTY RUSTIC GRADE WILL CAPTURE YOUR ATTENTION AND IMPRESS YOU WITH ITS UNIQUE CHARACTERISTICS IN SEVERAL WOOD TYPES SUCH AS BLACK WALNUT, CHERRY, HICKORY, RED ALDER, MAPLE, AND MORE. IT'S A PERFECT DOOR FOR THOSE WHO LOVE REAL WOOD!

IN TODAY'S MARKET, KNOTTY PINE IS THE MOST WIDELY KNOWN RUSTIC WOOD. KNOTTY RUSTIC GRADE GOES ONE STEP FURTHER, WHETHER YOU ARE LOOKING FOR LIGHT-COLORED WOOD WITH DISTINCT CONTRAST (SUCH AS MAPLE OR HICKORY), OR DEEPER SHADES WITH SUBTLER CONTRASTS (LIKE BLACK WALNUT, CHERRY, ALDER, ETC.)

KNOTTY IS IDEAL FOR MANY APPLICATIONS: COMPLETE KITCHEN PROJECTS THAT CALL FOR NATURAL WARMTH AND A HOMEY LOOK (FOR COTTAGES, LOFTS, ETC.) OR ONLY PART OF IT, VANITIES, ISLANDS, SPECIALTY FURNITURE.

- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE IN MOST DESIGNS
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES
- REDUCED FINISHING COST (NO STAIN REQUIRED)



A - 10-1200-I (GR4)-302-01 (3'')-F632

B - 10-1200-H (GR4)-302-01 (3")-F632

C - 10-1200-N (GR4)-302-01 (3")-F632



NATURAL WOOD—EVEN BETTER TORRI STYLE GRADE ADDS VALUE TO TRADITIONAL WOOD DOOR AND GIVES IT AN EXOTIC, CLASSY LOOK... AND IT'S COMPLETELY NATURAL PROCESS!

THE TECHNIQUE OF HEATING LUMBER UNTIL IT BECOMES ULTRA-DRY IS CENTURIES OLD BUT HAS ONLY BEEN COMMERCIALIZED RECENTLY, SO NOW YOU CAN ADD AFFORDABLE HIGHLIGHTS TO YOUR PROJECTS.

THE PROCESS RESULTS IN A RICHER, DARKER LOOK, NOT ONLY ON THE SURFACE BUT THROUGHOUT THE ENTIRE PIECE OF LUMBER.

- AVAILABLE IN WHITE ASH, BIRCH, AND KNOTTY PINE
- AVAILABLE IN MOST DESIGNS
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES
- REDUCED FINISHING COST (NO STAIN REQUIRED)
- DIMENSIONALLY STABLE AND IMPROVED RESISTANCE TO ROT/INSECTS
- INDOOR AND OUTDOOR APPLICATIONS



A - 10-1200-P (GR7)-302-01 (3")-F632 B - 10-1200-F (GR7)-302-01 (3")-F632

C - 10-1200-M (GR7)-302-01 (3")-F632



A SECOND LIFE THE HERITAGE STYLE DOOR COLLECTION IS MADE EXCLUSIVELY FROM CENTURY-OLD LUMBER. IT IS AN ORIGINAL WAY TO INTEGRATE THE PAST AND THE FUTURE BY GIVING A SECOND LIFE TO THIS NOBLE MATERIAL. WHETHER YOU CHOOSE FIRST-GROWTH LUMBER RECOVERED FROM A LAKE BOTTOM OR WOOD TAKEN FROM AN OLD BUILDING, YOUR PROJECT WILL BE TRULY UNIQUE.

THESE ALTERNATIVES HAVE ONE THING IN COMMON: THEY COME FROM LUMBER HARVESTED LONG AGO, THEREBY HELPING TO SAVE TODAY'S FORESTS.

FIRST-GROWTH LUMBER HAS NEVER BEEN USED, IT'S SIMPLY RECLAIMED FROM WATERY SURROUNDINGS. IT FEATURES WARM, RICH COLORS AND SOME DISTINCTIVE MINERAL STAINING AS WELL AS TIGHT GROWTH RINGS.

RECLAIMED LUMBER COMES MAINLY FROM DISMANTLED BUILDINGS. IT MAY BEAR NAIL HOLES, NOTCHES OR OCCASIONAL DISCOLORATION.

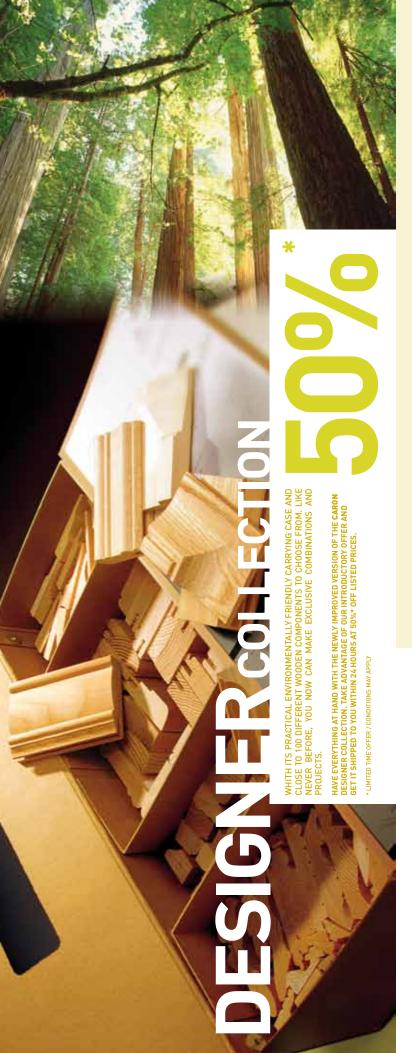
- AVAILABLE IN BIRCH, MAPLE, BLACK OAK, PINE AND ELM
- AVAILABLE IN MOST DESIGNS AND DIMENSIONS
- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES
- REDUCED FINISHING COST (STAIN NOT REQUIRED)



A - 10-1200-M (GR8)-302-01 (3")-F632 B - 10-1200-Q (GR6)-302-01 (3")-F632

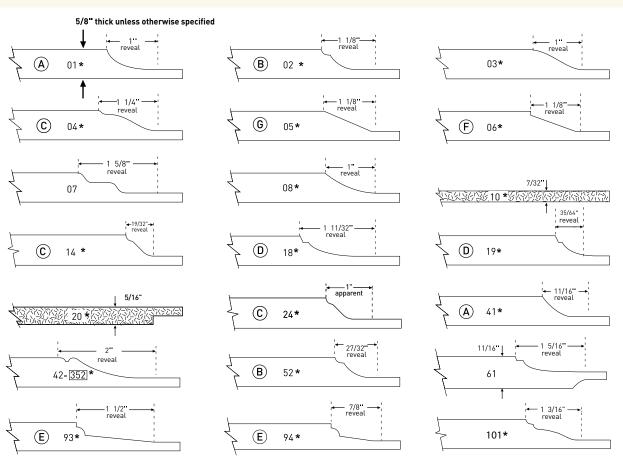
C - 10-1200-P (GR6)-302-01 (3")-F632





CENTER PANEL

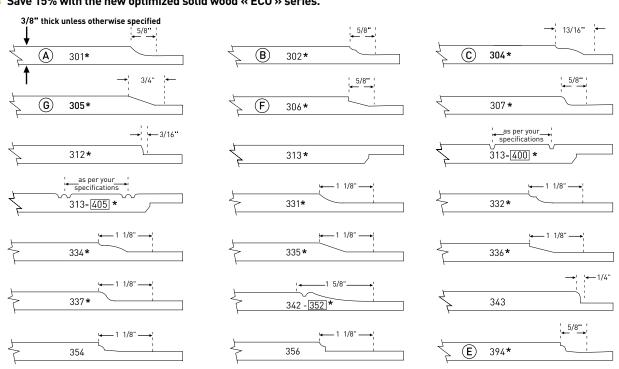
Same letters on different center panels indicates suggested combinations for doors + small drawer fronts.



EÇO

ECO series

Save 15% with the new optimized solid wood « ECO » series.



INTERIOR MOULDING

Some mouldings are available in indicated widths only Other mouldings: 2 1/4" standard or as per your specifications.

EXTERIOR PROFILE



+ Exclusive moulding specifically designed to bring the surface of the solid wood ECO panels up, closer to the surface of the moulding. Ex.: #86 and #334

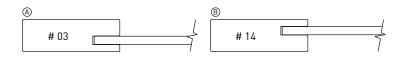


WITH THEIR CLEAN, SIMPLE LINES, THE SHAKER STYLE COLLECTION OF CABINET AND FURNITURE DOORS TRANSCEND CURRENT STYLES AND TRENDS. WITH THE SHAKER EVENT, IT'S EASIER THAN EVER TO GET YOUR HANDS ON THIS TRUE CLASSIC. QUALITY AND FAST SERVICE, SIGNED CARON.

STARTING FROM \$6.03* NET/SQ. FT., THE SHAKER STYLE COLLECTION IS WELL SUITED FOR ALL DECORS AND ALL BUDGETS. CHOOSE UNFINISHED COMPONENTS, OR SAVE TIME AND MONEY BY SELECTING PREFINISHED OPTIONS IN A RANGE OF ATTRACTIVE COLOURS (OR WITH A PRIMER COAT ONLY ON MDF). FINISHING IS OFFERED STARTING FROM ONLY \$3.75/SQ. FT. (FRONT AND BACK).

- PRODUCTS AVAILABLE IN MDF AND IN VARIOUS WOOD TYPES EITHER SELECT OR RUSTIC GRADES
- CENTRAL PANEL IN MDF, PLYWOOD OR SOLID WOOD (SHALLOW @ OR DEEP RECESS ®)
- CUSTOM SIZES
- OPTIMAL PRICE-QUALITY RATIO
- SANDING USING THE LATEST TECHNOLOGY
- FREE DELIVERY FOR 20 DOORS OR MORE*

*Conditions may apply.







20-1200-M-03-F169

20-1200-C-14-F21





20-1200-I-14-F148

20-1200-ES-03-F01



Door design: # 20-1200-ES-10-03
Open frame design: # 15-1200-ES-03
Drawer front design: # 35-1200-ES-10-03
Vaulted applique: # 90-8100-ES-10-03
Wine rack: # 90-2000
Wood type: Érable argenté
Color: # F131 Blanc design
F196 (Island)



PRESENTING A NEW ALTERNATIVE IN SOLID WOOD DOOR PANELS

THE NEW ECO-STYLE COLLECTION BY CARON. WITH THEIR INNOVATIVE, ENVIRONMENTALLY FRIENDLY DESIGN AND OPTIMAL USE OF NATURAL RESOURCES, THEY'RE SURE TO PLEASE THE MOST CREATIVE CUSTOMERS.

THESE DURABLE CENTER PANELS WITH EUROPEAN FLAIR ARE GIVING YOU THE FREEDOM TO OPTIMIZE YOUR PROJECT DESIGN WHILE KEEPING COSTS IN CHECK.

15% SAVINGS ON SOLID WOOD RAISED PANEL DOORS.

- OPTIMAL AND ENVIRONMENTALLY FRIENDLY USE OF NATURAL RESOURCES.
- SLEEK, SOFT LINES (A COMPROMISE BETWEEN REGULAR RAISED AND RECESSED PANELS).
- EASY+PERFECT MATCH BETWEEN DOORS AND DRAWER FACES. (SAME CENTER PANEL ON BOTH)
- CAN ALSO BE USED FOR DRAWER FRONTS ONLY (IN COMBINATION WITH REGULAR 5/8" THICK CENTER PANELS FOR THE DOORS)



10-4500-E-301-21-00-F502
OR ANY OTHER INTERIOR MOULDING



Door design (lower):
Door design (upper):
Open frame (lower):
Open frame (middle):
Open frame (upper):
Wood type:
Color:

10-4500-E-04-21 # 10-4502A-E-04-21 # 15-4500-E-00-20 # 15-1200-E-00-02 # 15-3300-E-00-02-915 Solid maple # 924 Café noir

Caron offers you the most extensive line of open frames for glass. With or without mullions, numerous configurations are available as well as your own designs. Enhance your projects with these exclusive components.



15-3100-M-00-52-000-F52

OPEN FRAME ONLY: Available in most designs including clear vinyl strip to hold the glass. Price and design # as per corresponding flat panel door (use group code 15).



15-1200-M-00-02-800-F53



15-1200-E-00-09-840-F01



15-3100-E-00-09-840-F34-P02

MULLIONS: Available in most designs including shaker and mitered.



15-1200-T-00-03-825-F01



15-3750-I-00-03-826-F54



15-1200-M-00-03-817-F21



15-1200-M-00-09-831-F34

GOTHIC SERIES: Available with framing bead # 03 only. (Restrictions may apply in other series)

RABBET FOR GLASS		part #03 G1 G2 + vinyl 5/8" + vinyl according to part # ordered.	part #03 G3 3/8" no vinyl	part #03 G4 5/8" no vinyl	part #04 G5 no groove
MULLIONS	Caron will use the type of mu	08 09 ←13/16"→ ←3/4"→ Illion which best suits the framing standards unless otherwise speci		52 → 1 3/16° →	56 ←3/4"→











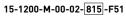
15-1200-E-00-03-830-111 -F21

15-1200-E-00-03-833 -F115

15-1200-I-00-03-821-F54

15-1200-E-00-03-822-F115







15-1200-O-00-02-850-F01



15-4500-I-00-03-803-F54



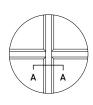
15-1200-C-00-03-885-F21



Mullions with lozenged accent.



Mullions with octagonal accent.



SECTION AA
Mullions with added beads.









15-3300-M-00-02-915-F24

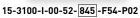
RADIUS MULLIONS: Mainly used on

15-3200-P-00-02-805-915-F50

15-1202A-E-00-03-824-F115

quarter circle, half circle and vaulted open frames. Also available on other designs.







10-1202T-I-06-09-800-F45-P02



10-1202T-H-116-04-901-F01



15-1200-E-00-03-832 -F21



10-1202T-R-98-03-400-837-F115 10-1202T-B-313-03-400-990-837-F21





Center panel # 91 Closed wood lattice 2" x 2".



Center panel # 90 Wicker + Birch backing



20-3102T-M-10-09-910-F24-P02



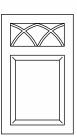


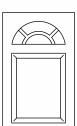
THIS DOOR COLLECTION IS SPECIALLY DESIGNED TO ENHANCE ANY CUSTOMER DECOR. WITH THEIR IMPRESSIVE UPPERS, OUR DECOSTYLE DOORS ADD DRAMATIC HEIGHT TO KITCHENS, BATHROOM VANITIES, CUPBOARDS, ENTERTAINMENT CENTERS, ARMOIRES, AND MORE.

DECOSTYLE MAKES IDEAS A REALITY WITH DOORS THAT CAN BE LEFT WITH THE UPPER SECTION OPEN, LETTING YOU PERSONALIZE YOUR PROJECT WITH YOUR CHOICE OF MATERIALS, WHETHER STAINLESS STEEL, GLASS, WIRE MESH, GRANITE, SLATE, ETC.

DECOSTYLE DOORS ARE AVAILABLE IN CUSTOM SIZES AND A RANGE OF WOOD TYPES. YOU CAN ALSO CHOOSE FROM THE FOLLOWING OPTIONS:

- FALSE OR TRUE LOUVERS
- DOWELS
- OPEN OR CLOSED WOOD LATTICE
- ANY MULLION CONFIGURATION AS SHOWN IN CATALOG (REF, PAGES 13-17)





1202T 825

3202T 805

1202T 815H

1202T 816



APPLIED MOULDING

Add value to your projects with our applied moulding series. To be used on feature cabinets or the entire project.





Solid cherry

Qc White Oak (island) # 134 Washington Color:

21 Charbon

ROUTERING

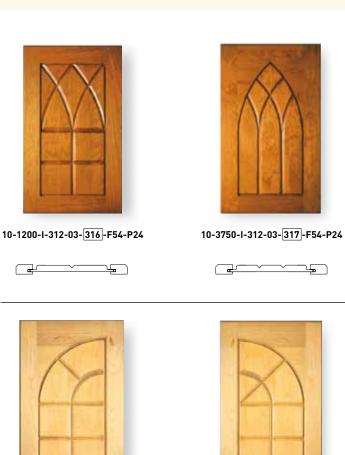
Most mullion designs shown in pages 16 to 19 of this Guide can be reproduced by grooving solid center panels. Again, they can be used as a focal point only (with basic doors beside) or on the entire project.



OPTION #	Width x Thickness
105	1 1/16" x 5/16"
109	1 1/2" x 3/4"
110	1 5/16'' x 3/4''
111	15/16'' x 3/4''
*	1 5/16'' x 3/4''
* 150	1 1/4" x 3/8"
* 155	3/4" x 5/16"
*	1/2'' x 3/8''
170	1'' x 9/16''

OPTION #		Width x Thickness
6	205	3/4'' x 5/16''
	220	1/2 '' x 3/16''
4	210	3/4 '' x 5/16''
	230	1/2'' x 3/16''
\mathcal{J}	236	1/4 '' x 3/16''
	238	1/4'' x 1/4''
<u>A</u>	250	3/8 '' x 3/8''
4	255	1/2'' x 3/16''
	257	3/4'' x 5/16''
	260	3/8'' x 3/8''
	270	3/4'' x 5/16''

N.B.: Available in most species (* bass wood only)



10-3300-E-312-09-313-F02-P02



10-3300-E-312-09-312-F02-P02



PERSONALISATION AT ITS BEST WITH THE SIGNATURE STYLE DOOR COLLECTION. AS PIONEERS IN APPLIED MOULDINGS, WE ARE PROUD TO INTRODUCE OUR NEWEST SELECTION. IT'S SURE TO DELIGHT YOUR MOST DISCRIMINATING CUSTOMERS AS THEY LOOK TO EXPRESS THEIR OWN UNIQUE STYLES.

DESIGNED TO ENHANCE YOUR PROJECTS, APPLIED MOULDINGS CAN GIVE BASIC DOORS A WHOLE NEW LOOK, ADDING WIDTH, DEPTH AND SUBSTANCE TO FRAMES. AND THAT'S NOT ALL! USING AN ECONOMICALLY PRICED DOOR, YOU CAN CREATE A VERY HIGH-END LOOK!

- AVAILABLE IN A NUMBER OF DESIGNS
- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE WITH MOST OPEN FRAMES (WITH OR WITHOUT MULLIONS)
- OPTIMAL UTILIZATION OF NATURAL RESOURCES WHEN USED WITH FLAT PANEL AND / OR ECO SERIES COMPONENTS

20-1200-E-10-03 (2 5/8")-114-F924 20-1200-N-10-03 (3")-255-F632 20-1200-I-20-03 (2 5/8")-170-F905 10-4500-E-93-03 (3 3/8")-751-F77-P09

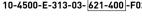








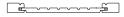




10-1200-AR-313-03-406-110-F911-P02

10-1200-E-313-03-405-F40

10-1200-ARN-313-03-250-400 -F118

















10-1200-IPE-313-03-403-993-F01

10-1200-P-18-09-331 -F02

10-1200-C-05-52-302-F48

















20-1200-E-444-89-F111

20-6500-CQ-448-03-F01

20-1200-T-410-89-000-F01

20-6500-T-405-87-F01



A NEW CLASSIC... BEADED BOARD AND PLANK LOOK HAS IN FACT BEEN AROUND FOR DECADES. THIS NEW EXTENSIVE DOOR SELECTION GIVES YOU MORE POSSIBILITIES THAN EVER. EXPLORE THE FUTURE WITH THE PAST USING THIS TIMELESS AND COZY TRADITION STYLE.

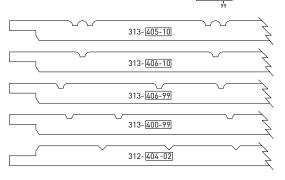
WARM UP YOUR PROJECTS IN COMBINING THESE OPTIONS WITH THE WOOD TYPE AND GRADE OF YOUR CHOICE (SHOWN BY IN RED ALDER, SELECT AND KNOTTY RUSTIC GRADE).

AVAILABLE WITH MOST CENTER PANELS INCLUDING ECO SERIES...

15% SAVINGS

- AVAILABLE IN CUSTOM SIZES
- AVAILABLE IN VARIOUS CONFIGURATIONS (BEAD, HALF BEAD, WIDE AND SMALL «V» GROOVES)
- DISTANCE BETWEEN MACHINING AS PER YOUR SPECIFICATIONS OR RANDOM

10-1200-AR-313-03-405-250]-F931 10-1200-AR-313-03-650-406-110]-F911 10-1200-ARN-313-03-250-400]-F118



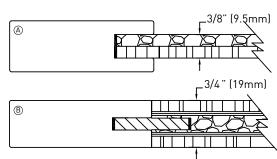


NATURAL DESIGN INNOVATION IS NOW AT YOUR FINGERTIPS WITH CARON'S NEW ENVIRO STYLE COLLECTION. INCLUDING STURDY CENTER PANELS CONSTRUCTED ENTIRELY FROM RECLAIMED AGRICULTURAL FIBER, THIS DURABLE PRODUCT IS AN ENVIRONMENTALLY FRIENDLY COMPLEMENT FOR WOOD.

B - 20-1200-T-405-87-F632

TAKE ADVANTAGE OF THIS NEW ELEMENT OF BEAUTY TO MODERN INTERIOR DESIGN. APPLICATIONS ARE NUMEROUS AS PER BATHROOM AND KITCHEN CABINETS, FURNITURE, ENTERTAINMENT CENTERS ETC. CENTRAL PANELS ARE AVAILABLE IN TWO THICKNESSES: 3/8" (9.5MM) AND 3/4" (19MM), YOU CAN PERSONALIZE YOUR PROJECT WITH A FRAME IN THE WOOD TYPE OF YOUR CHOICE (SHOWN HERE WITH SOLID TEAK).

- INNOVATIVE DESIGN + CLEAN LINES
- STURDY, STABLE AND CONSTRUCTED ACCORDING TO OUR QUALITY MANAGEMENT SYSTEM REGISTERED UNDER ISO 9001
- EASY TO FINISH WITH WATER, OIL, URETHANE BASED PAINT, LACQUER OR STAIN
- REDUCES FOREST CLEAR CUTTING AND AIR POLLUTION



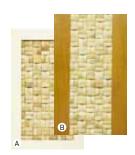


BRING A TOUCH OF EXOTICISM, FRESHNESS, AND LAID-BACK GOOD LOOKS TO YOUR HOME. MADE FROM COCONUT, OUR TROPICAL STYLE COLLECTION AND ITS LUMINOUS, WARM TONES AND SOPHISTICATED TEXTURES ADD A VACATION-LIKE FEEL TO YOUR HOME.

AVAILABLE WITH EITHER CONTEMPORARY (VERSA) OR CLASSIC (SHAKER FRAME) STYLING, THESE DOORS FEATURE 3D DESIGN AND ALL THE NATURAL AND AUTHENTIC BEAUTY OF WOOD COUPLED WITH COCONUT. OUR EXCLUSIVE, INNOVATIVE TROPICAL STYLE COLLECTION IS DOUBLY AS ENVIRONMENTALLY FRIENDLY AND RESPECTFUL OF THE ENVIRONMENT BECAUSE IT OPTIMIZES WOOD USE BY RECYCLING COCONUTS.

- CHOOSE FROM A SELECTION OF THREE (3) GENUINE COCONUT CENTER PANELS
- AVAILABLE IN MOST WOOD TYPES
- AVAILABLE IN CUSTOM SIZES
- DELIVERED TO YOU FINISH SANDED OR PREFINISHED IN ATTRACTIVE COLORS

20-6500-CQ-448-03-F01 20-1200-M (GR7)- 443-89-F01 20-6500-E- 447-03-F111



A - 20-1200-E-444-89-F111 B - 20-6500-CQ-447-03-F01



APPLIED MOULDING / ROUTERING

These options are also available with the solid raised center panel of your choice.



10-1200-E-06-01-700-F24-P04



Please specify 3 3/8" stiles, 2 7/8" rails.



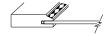
10-1200-M-313-52-760-F38



Rope accent.



20-1200-C-10-52-765-F01



Wood inlay. One accent type only. Suitable on most wood types.



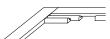
20-4500-E-10-03-650-F02



On mitered components and 90° assembly.

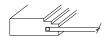


20-1200-I-10-03-585-F01





20-4500-E-10-17-000-F38



Mitered components only.



20-1200-F-10-03-500-F02



«V» joint on mitered components and 90° assembly.



20-1200-T-10-03-590-F01



5/8" thick rails.



10-1200-E-02-01-510-F49

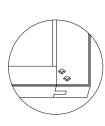


On mitered components and 90° assembly.



20-1202B-E-10-03-973-F02

- 1- Single flushed peg. Option # 970
- 2- Double flushed pegs. Option # 971



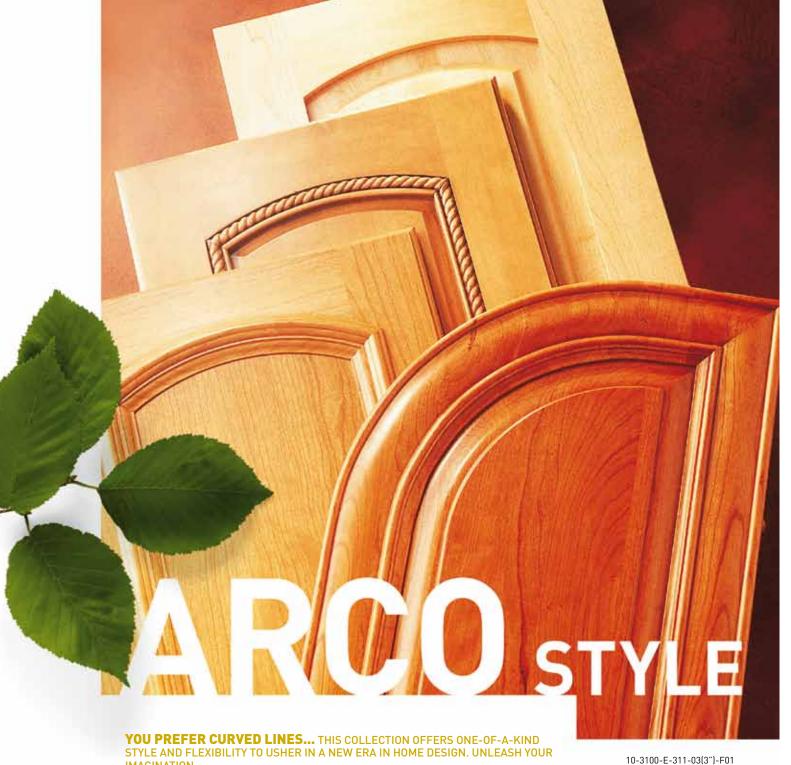
3- Single raised peg. Option # 972

4- Double raised pegs. Option # 973



10-4500-E-93-03-751-F77





IMAGINATION.

THE ARCOSTYLE COLLECTION CAN BE USED FOR ALL OR PART OF A PROJECT AND IS READILY AVAILABLE IN CUSTOM SIZES. YOU CAN ALSO CHOOSE FROM...

3400

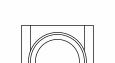
3300

- APPLIED MOULDINGS IN AN ARRAY OF STYLES (ROPE, CLOVER, BEADED, ETC.)
- MOST WOOD TYPES

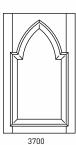
1300

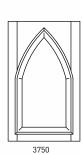
3150

• FLEXIBLE CONFIGURATIONS (ARCHED, VAULTED, QUARTER CIRCLE, HALF CIRCLE,



3200





10-3100-E-301-03(3")- 753 -F38-P02

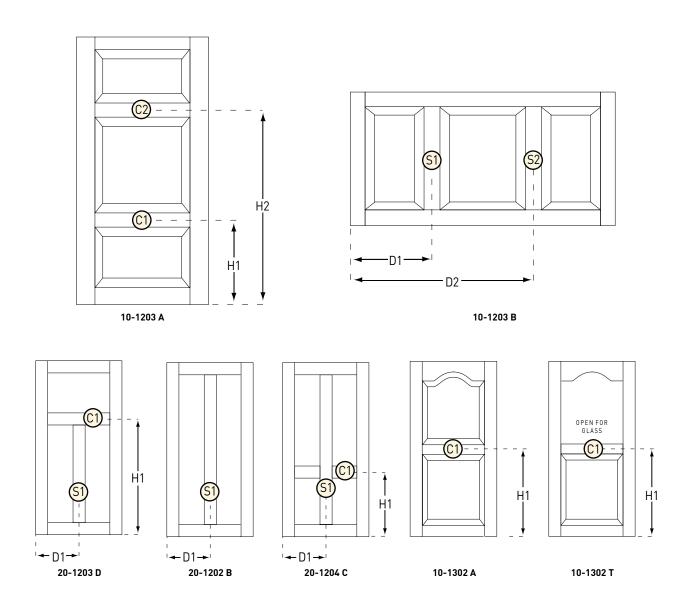
20-3100-I-10-01(3")- 700 -F01-P02

90-8140-I-04-45-F54

32



Most door designs can be produced in multi panel and / or wainscoting version. This, in various configurations, either with raised or flat center panels. This page contains only a few possibilities... create your own by indicating stile + rail widths and position (if not equal panels) along with outside measurements.

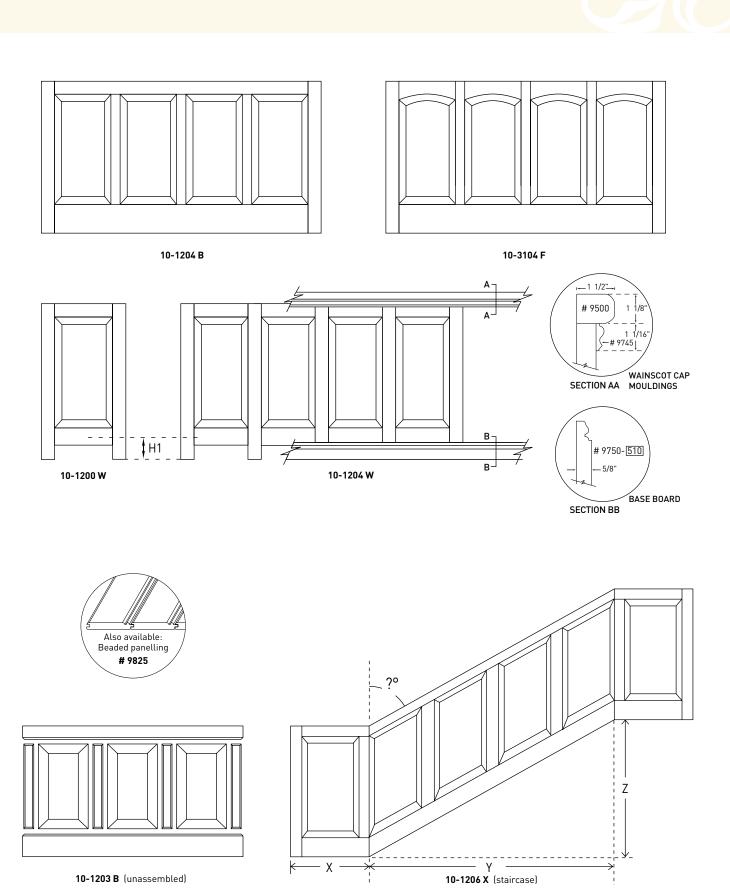


LEGEND:

C1:	Crosspiece #1 (from bottom)	H1 :	Height from bottom to centre of crosspiece #1
C2:	Crosspiece #2 (from bottom)	H2:	Height from bottom to centre of crosspiece #2
S1 :	Stile #1 (from left)	D1 :	Distance from left to centre of stile #1
S2 :	Stile #2 (from left)	D2:	Distance from left to centre of stile #2



As multi panel doors, these components are available in most designs, with various configurations using raised, recessed or M.D.F. panels. Applications are numerous such as wall panelling, staircases, islands, office furniture to name a few. Make sure to indicate stile + crosspiece widths and position (if not equal panels) along with outside measurements.





NEW COLOR SELECTION 56 0/0



OR **FREE** WITH AN ORDER OF 20 CABINET/FURNITURE DOORS OR MORE*

A WORLD OF COLORS...

DISCOVER CARON'S EXCLUSIVE SELECTION INCLUDING
44 COLOR WOOD SAMPLES IN A PRATICAL ARCHITECT'S FOLDER.

*LIMITED TIME OFFER / CONDITIONS MAY APPLY



As our numerous door designs, CARON'S exclusive color selection along with special treatments gives you unlimited possibilities to satisfy all your customer's dreams. In fact, most of our basic colors can be dressed up with any of our four (4) glaze accents (white, golden, dark brown and coffee), not to mention our distressed treatment such as rubbed corners worm holes and aged grain.

N.B. For pages 38, 39 and 40 wood type: maple (unless otherwise specified). The finished appearance will varie for a same # according to the wood types.

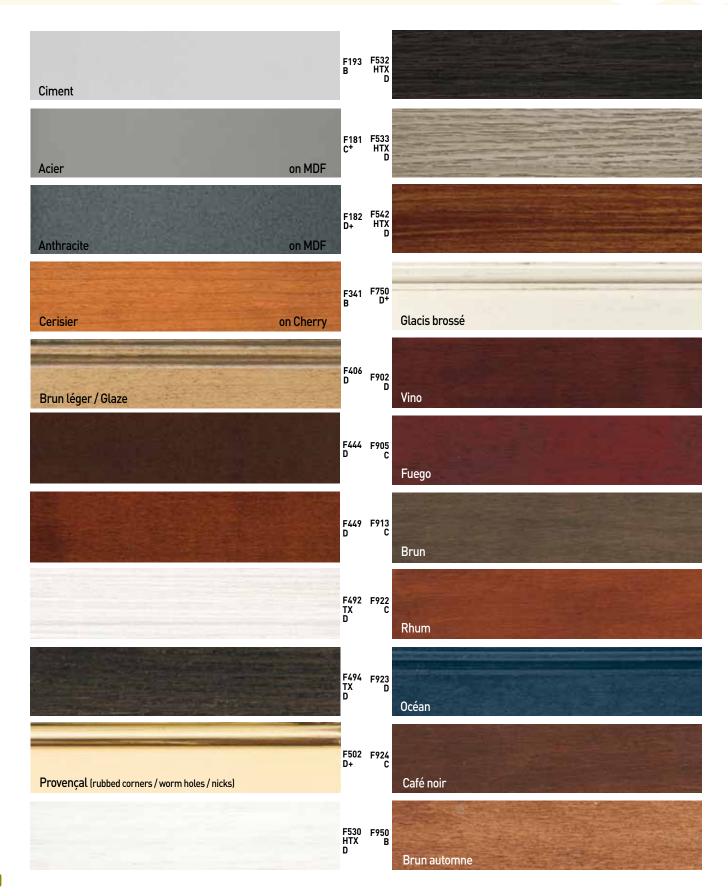


FINISHING

All products used in finishing are of the highest quality, high in solids and low v.o.c. Water and polyurethane based finishes are also available. Ask for Caron's color selection to see our range of finishes (Ref. Pages 38 and 71). Also available touch-up kits and finishing products in 1 or 4 litre format.



Aging may alter these finishes. Take this into consideration for comparison with former samples and / or projects. These samples are a general representation of the wood types & colors. Since nature never duplicates itself, you may notice a slight difference in color from one order to another, between components, even within the same component. We suggest to order a sample door to see actual colors prior to ordering complete projects.





20-1200-E-20-03 # 15-1200-E-00-03-840 # 35-1200-E-20-03 # 9542-E # 9750-E-P16 Solid maple Door design : Open frame design : Drawer front design : Crown moulding :

Valance:
Wood type:
Color:

F124 Espresso # F129 (meuble îlot) Blanc / Glaze

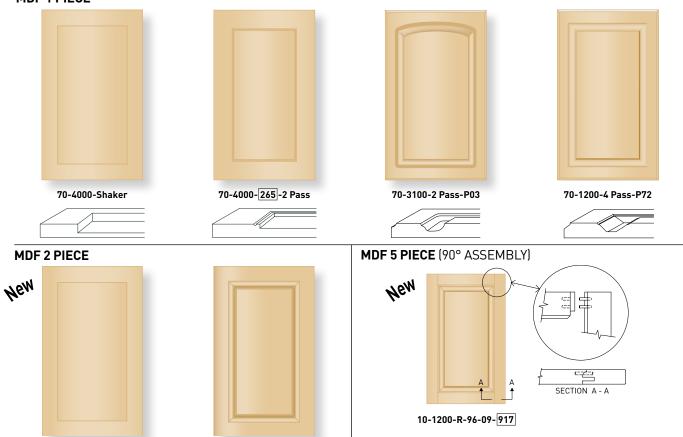


MDF 1 PIECE, 2 PIECE AND 5 PIECE

Caron's MDF components are made only of the finest boards in the industry (Also available formaldehyde free) you can choose from the three following options;

- Unfinished, with or without melamine backing.
 Prefinished with base coat only
 Prefinished with base coat only
- Prefinished in a range or attractive colors

MDF 1 PIECE



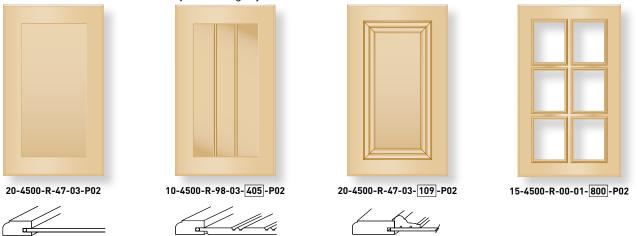
• Sturdy construction frame / center panel

75-1200-R-47-166

- Increased stability
- Thicknesses: 11/16" (17.5 mm), 3/4" (19 mm), 13/16" (20.5 mm)
- Sturdy tenon and mortise construction
- Increased stability with double dowels in each corner
- Thicknesses: 11/16" (17.5 mm), 3/4" (19 mm), 13/16" (20.5 mm)

MDF 5 PIECE (45° ASSEMBLY) Sturdy micro finger joints construction

75-1200-R-47-165



N.B.: For the complete selection of center panels, interior mouldings and exterior profiles, please refer to pages 10, 11 and look for this symbol *. For open frames use group code # 71 instead of # 70. For mullions most options shown on pages 13 to 17 are available in maple or birch. Options shown on pages 18 to 30 are also available in MDF.



MORE. THEY COME IN LOTS OF DIFFERENT STYLES, COLOURS AND TEXTURES FOR ALL YOUR DESIGN NEEDS. WITH QUALITY PRODUCTS AT VERY AFFORDABLE PRICES, YOU CAN OPEN THE DOOR TO A WORLD OF RENOVATIONS!

N.B. Ask for availability



PROMOTIONAL SUPPORT (SEE PAGE 71).











SUSSEX





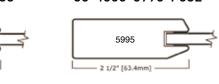
VELLINGE



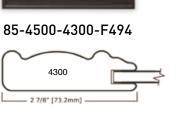
TRENTINO



UMBRIA









2 1/4" [56.7mm]





2 1/4" [57.2mm]







- 2 1/2" [63.4mm]



2 1/4" [57.2mm]



86-4500-4723-F255

2 1/4" [57.2mm] —

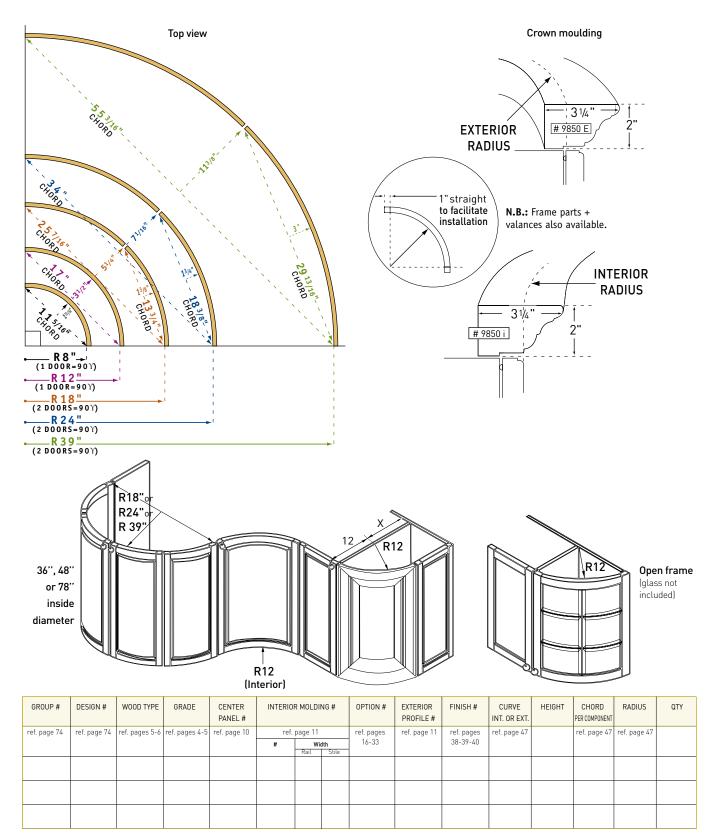
4723

10-4500-E-04-01 # 60-4500-E-04-01 R 12" Ext. # 15-4500-E-00-02-800 # 61-4500-E-00-02-800 R 12" Ext. Door design : Curved door design : Open frame design : Curved open frame design : Drawer front design: # 30-4500-E-14-01 # 9810-E # 9850-E R 12" Solid maple Crown moulding: Curved crown moulding:
Wood type:
Color: # 188 Mustang

46

CURVED

Caron's curved component selection is one of the most extensive of the industry. Available in numerous designs, types of wood, center panels, mouldings and configurations for ultimate personalization. While most are designed to cover either a full 1/4 or 1/8 circle, they can also be produced narrower or wider than indicated. In such case, make sure to indicate the chord needed in the radius of your choice. (Also available in custom radiuses.)



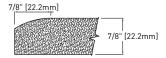


PRESENTING AN ALTERNATIVE TO SOLID WOOD DOORS-THE EURO STYLE LAMINATED WOOD COLLECTION. MODERN, SLEEK, PURE LINES WITH OPTIMAL USE OF NATURAL RESOURCES. THEY'RE SURE TO PLEASE WOOD LOVERS.

YOUR CUSTOMERS WANT A MODERN CLEAN LOOK WITHOUT COMPROMISING THE LIFE AND NATURAL WARMTH OF AN EXQUISITE WOOD GRAIN. OUR NEW EURO STYLE COULD DO JUST THAT AND MUCH MORE...

- TOP QUALITY WOOD SKIN ON MDF CORE (HORIZONTAL OR VERTICAL GRAIN)
- WIDE SELECTION OF DOMESTIC AND EXOTIC SPECIES (FLAT CUT RED OAK, BIRCH, MAPLE, CHERRY, MAHOGANY, WALNUT AS WELL AS QUARTER CUT ZEBRAWOOD, WENGE, BAMBOO)
- OPTIMAL USE OF NATURAL RESOURCES
- EUROPEAN FLAIR
- STURDY, STABLE AND EASY TO CLEAN

90-6400-A-00-00-000-F85 90-6400-I-00-00-000-F902 90-6400-Z-00-00-000-F632





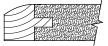
HERE IS THE LATEST TAKE ON EURO STYLE SERIES. THE NEW EURO+ LAMINATED WOOD DOOR COLLECTION FEATURES SLEEK DESIGN, RICH FINISHES AND MORE SOLID WOOD FOR INCREASED DURABILITY.

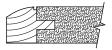
JUST LIKE THE ORIGINAL COLLECTION, EURO+ STYLE GIVES YOUR CUSTOMERS THE MODERN CLEAN LOOK THEY WANT WITHOUT COMPROMISING THE LIFE AND NATURAL WARMTH OF FINE WOOD. THE SOLID WOOD PERIMETER TRIM CAN BE MINIMAL OR 5/8" WIDE WITH A CONVEX SHAPE AND CAN ALSO BE MADE OUT OF BRUSHED ALUMINUM. ①

- STURDY MITERED CONSTRUCTION
- WIDE SELECTION OF DOMESTIC AND EXOTIC SPECIES (FLAT-CUT RED OAK, MAPLE, CHERRY, MAHOGANY, WALNUT AND QUARTER-CUT ZEBRAWOOD, WENGE, BAMBOO)
- EUROPEAN FLAIR WITH WOOD GRAIN RUNNING HORIZONTALLY OR VERTICALLY
- STURDY, STABLE AND PERFECT MATCHING OF DOORS AND DRAWER FACES

20-4500-BA-89-15 (5/8")-<u>526</u>-F632-P87 20-4500-C-89-15 (5/8")-<u>526</u>-F108-P87 20-4500-E-89-15 (5/8")-F48-P87









HERE COMES EURO³, THE THIRD GENERATION OF THE SLEEK, TRENDY EURO STYLE SERIES EXCLUSIVE TO CARON. ITS ATTRIBUTES—BUILT-IN HANDLES OR STEEL EDGES—BLEND PERFECTLY WITH CONTEMPORARY KITCHENS' STYLE AND ENHANCE THE RICHNESS OF THE WOOD GRAIN.



OFFER YOUR CUSTOMERS AN EXCLUSIVE, SLEEK EUROPEAN-INSPIRED DESIGN AND FINE WOOD GRAIN (HORIZONTAL OR VERTICAL) IN ADDITION TO THE CONVENIENCE OF BUILT-IN HANDLES OR THE DURABILITY OF STEEL EDGES.

- ALSO AVAILABLE WITH WOODEN EDGE BAND
- RESOLUTELY CONTEMPORARY CLEAN LINES
- RICH VENEER (ON AN MDF CORE) OPTIMIZING NATURAL RESOURCES
- BUILT-IN HANDLES SO YOU SAVE ON HARDWARE
 - SOLID WOOD THAT MATCHES THE DOORS PERFECTLY
 - BRUSHED STAINLESS STEEL FINISH TO MATCH APPLIANCES
- FOUR-SIDED T-MOULDING IN SATIN-FINISH ALUMINUM
- DOMESTIC AND EXOTIC WOODS: BIRCH, MAPLE, CHERRY, WALNUT, WHITE OAK QUARTERSAWN, ZEBRAWOOD, TORRIFIED BAMBOO, WENGE, ETC.
- PERFECT MATCH DOORS/DRAWER FRONTS, RESISTANT, STABLE AND EASY TO MAINTAIN
- AVAILABLE WITH NATURAL FINISH OR IN A RANGE OF ATTRACTIVE COLOURS
- ALSO AVAILABLE: THE "AGED GRAIN" OPTION FOR MORE TEXTURE (#990)



- A 20-4500-WE-89-13-990-F632
- B 90-6680-CQ-89-87-537-990-F131
- C 90-6680-CQ-89-93-990-F750









A - 10-6500-S-87-990-591 -F01

A - 10-6500-JR-87-990-591 -F01

(A) - 10-6500-F-87-990 - F129

B - 20-6500-Z-458-87-<u>591</u>-F01









20-6500-CQ-447-03-F01

20-6500-CQ-448-03-F01

20-6500-T-405-87-F01

C-10-6500-E-87-413-591-F124



(A) - 10-6500-F-(gr7)-87-<u>990-591</u>-F01





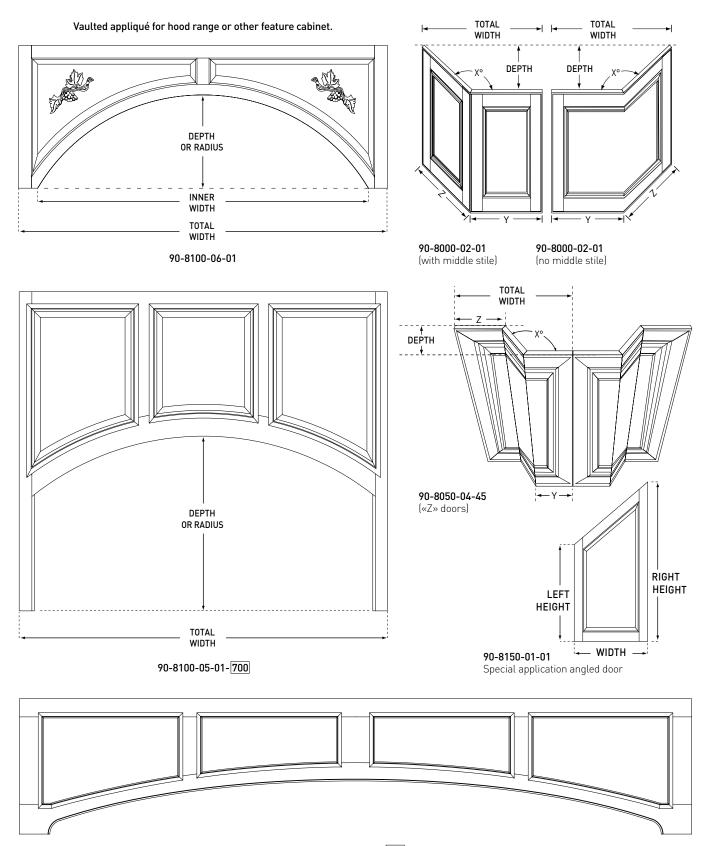
- RUSTIC, NATURAL, HOMEY FEEL WITH MULTI-TONAL COLORS
- BETTER ACOUSTIC PROPERTIES THAN FALSE STONES
- AVAILABLE RAW OR PREFINISHED NATURAL OR IN A WIDE RANGE OF COLORS





VAULTED APPLIQUÉ, ANGLED

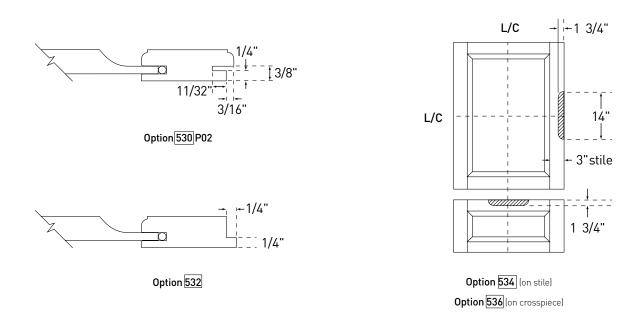
Available in most designs, with various configurations using raised, recessed or M.D.F. panels. Make sure to specify the width of each segment, depth and degree (if applicable). We recommend to build the cabinets after reception of these components.





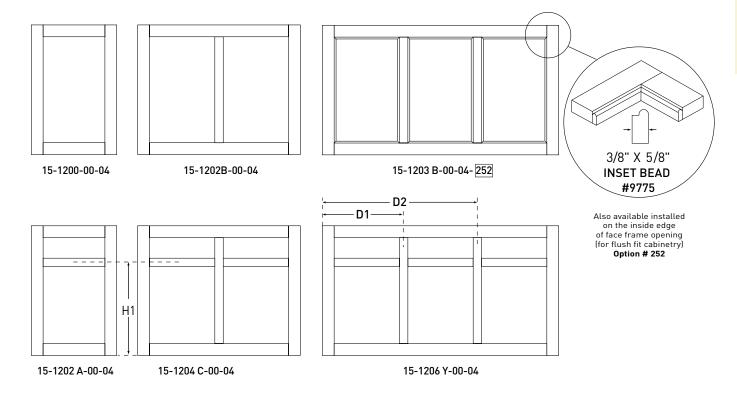
APPLIANCE PANEL

Most door designs can be used as appliance panels for an exquisite integrated look. Make sure of compatibility with your appliances (special adapters supplied) and specify the appropriate option.



FACE FRAME

Available in multiple configurations. Make sure to indicate stile + crosspiece widths and position (if not equal openings) along with outside measurements.





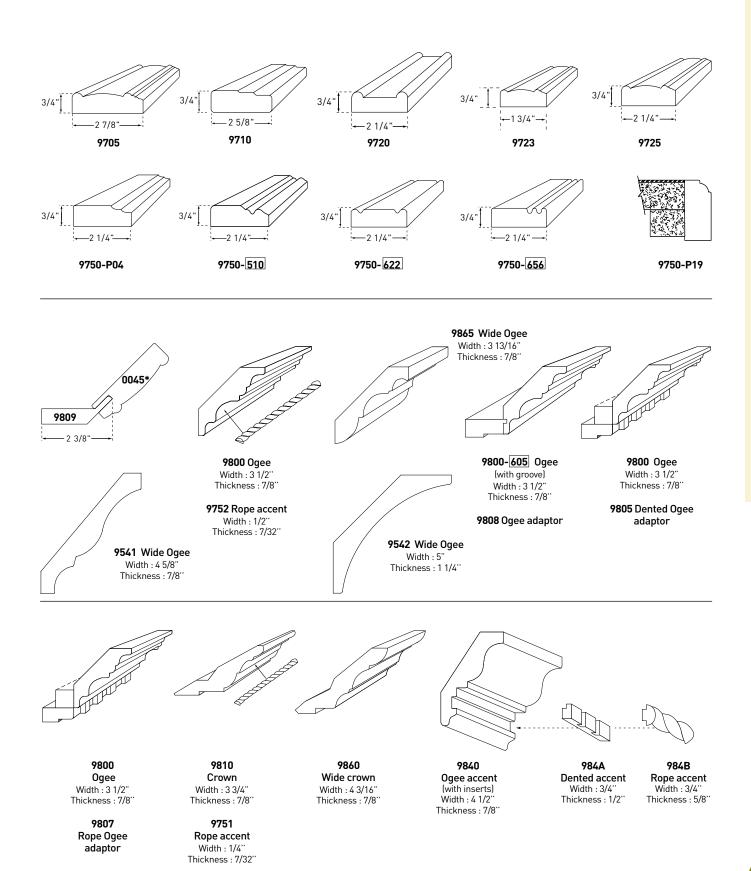
90-6300-E # 15-1200-E-00-02 (2 5/8")-510 # 90-9500-E-001-P01 # 9825-E # 9840-E # 984A-E

Solid maple

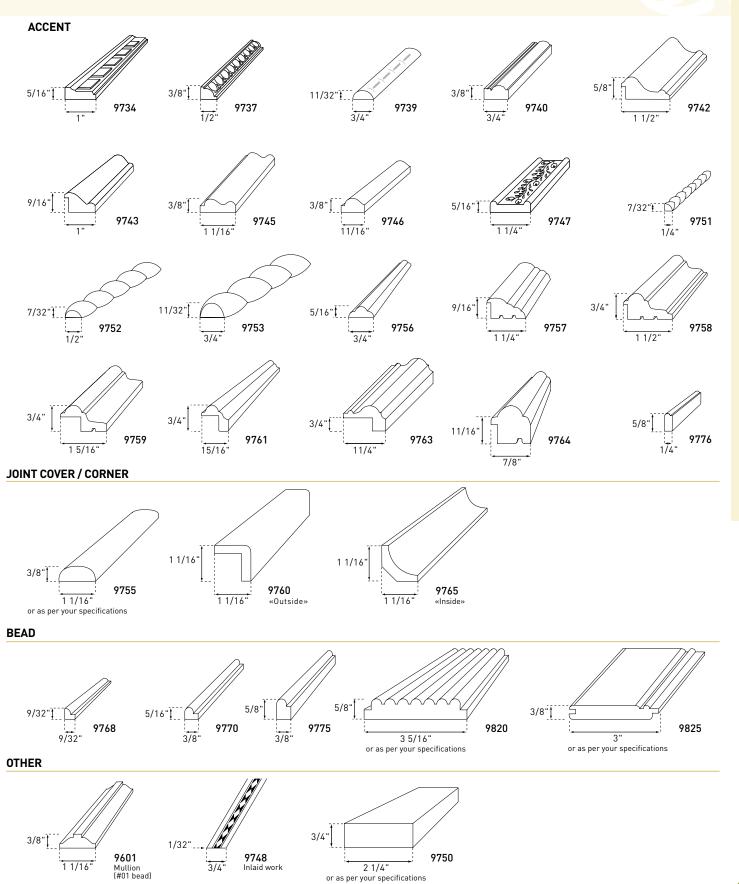
136 Bleu antique / Glaze blanc

CROWN MOULDING, BASE MOULDING, LIGHT VALANCE

Please refer to page 11 to see more mouldings and edge treatments. They can be used as decorative elements, valances, counter top edges etc. (base moulding + door trims 3/8" to 3/4" thick). Also available with groove as door part to be used with Caron's adaptor # 9809 to create crown mouldings which perfectly match your project's door style. (Choose required interior moulding number and add 00* before.) Ask for our designer collection (Ref. Pages 10 and 71) to receive samples of our most popular mouldings.









Door design:
Open frame design:
Drawer front design:
Drawer front design (small): # 10-4500-I-04-21 # 15-4500-I-00-21 # 30-4500-I-04-21 # 35-4500-I-20-20 # 9865-I # C1-I 999

Crown moulding: Leaf corbel: Wood type: Color: Solid cherry # 135 Miel doré

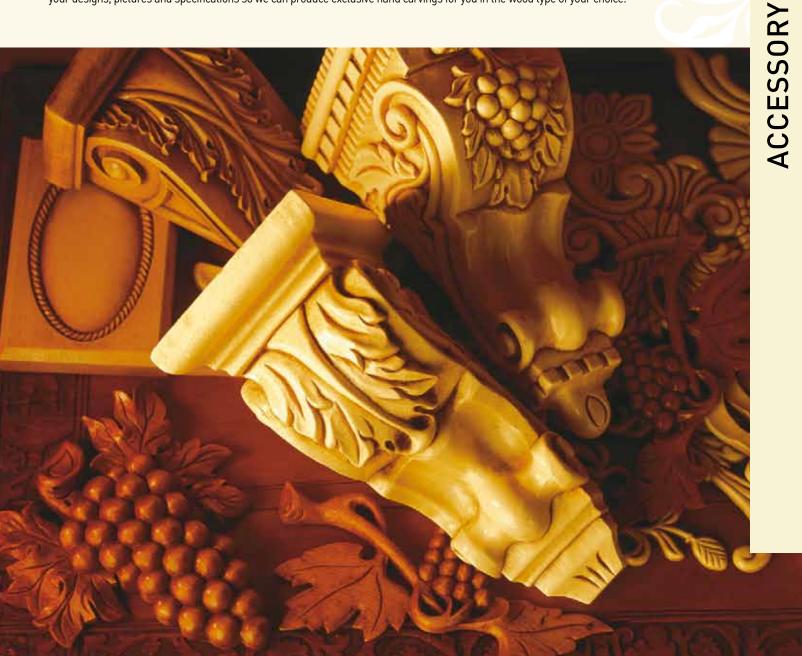


C30 Small leaf corbel Height: 63/4" Width: 31/2" Depth: 33/4"

C1 Leaf corbel Height : 9 7/8" Width : 4 3/4" Depth : 5 1/2"

ARCHITECTURAL WOOD CARVING

These carvings are kept in stock for optimal service and pricing. It is only an introduction to Caron's extensive custom program. We welcome your designs, pictures and specifications so we can produce exclusive hand carvings for you in the wood type of your choice.







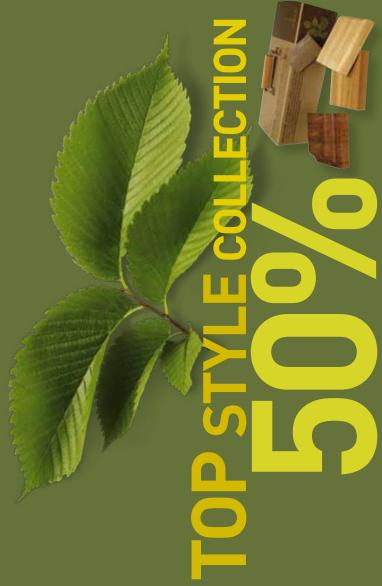
C4 Bow Height : 2" Width: 8"

C5 Grape only

Thickness: 11/4"

Height: 7"

Width: 6"







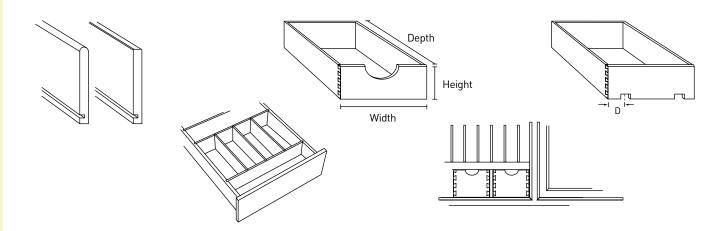
AFFORDABLE. AND SINCE THEY ARE MADE ENTIRELY OF SOLID WOOD, A RENEWABLE RESOURCE, THESE TOPS ARE ECO-FRIENDLY TOO—A QUALITY SURE TO ENHANCE THE NATURAL WARMTH AND BEAUTY WOOD GIVES TO ANY INTERIOR DESIGN.

- AMAZINGLY AFFORDABLE
- AVAILABLE IN MOST WOOD SPECIES (SEE WOOD SELECTION PAGES 6, 63)
- AVAILABLE EDGE GRAIN OR END GRAIN CONSTRUCTION (FOR CUTTING SURFACE)
- DIMENSIONS, WIDTH, PROFILES, EXTERIOR CUT (OR INTERIOR FOR SINKS) TO YOUR SPECIFICATIONS
 DELIVERED READY FOR FINISHING OR PREFINISHED (WITH MINERAL OIL OR WITH ONE OF THE MANY)
- FINISHES IN OUR COLOR SELECTION (REF. PAGE 36))
- FREE SHIPPING*

90-4060-T-F780

DOVETAIL DRAWER BOX

Beauty, strength, durability and cost-effectiveness are just a few particularities of dovetail drawer boxes. Traditionally associated with high end furniture and craftsmanship, Caron's new expanded line offers you more possibilities than ever. Add value, distinction and class to your cabinetry as well as other applications such as furniture, display, etc.



Type of wood	
☐ oak ☐ maple ☐ birch	☐ white ash ☐ cherry ☐
Grade	
rustic(standard) select	select plus
Thickness of sides	Foot
1/2" (standard)	☐ 5/8" ☐ 3/8" ESTYLE
Upper Edge Treatmo	ent
bullnosed (standard)square	eased
Bottom Thickness	
3/16" (standard) no bottom	☐ 11/32"
Assembly options	
unassembled (no gro unassembled (with g assembled (no groove, assembled (with groov	roove) .bottom edge visible)
Distance to groove	
(from bottom of sides.) 3/8" (standard) 9/16"	☐ 1/2"
_ , ,	<u> </u>
Options	
with dividers (please s handle cut out slide notches	_
□ back only height ======	front + back distance
width ☐ side height (– 1/16'	(center to side)
Finishing	
finishing number _	
unfinished	

QUOTATION

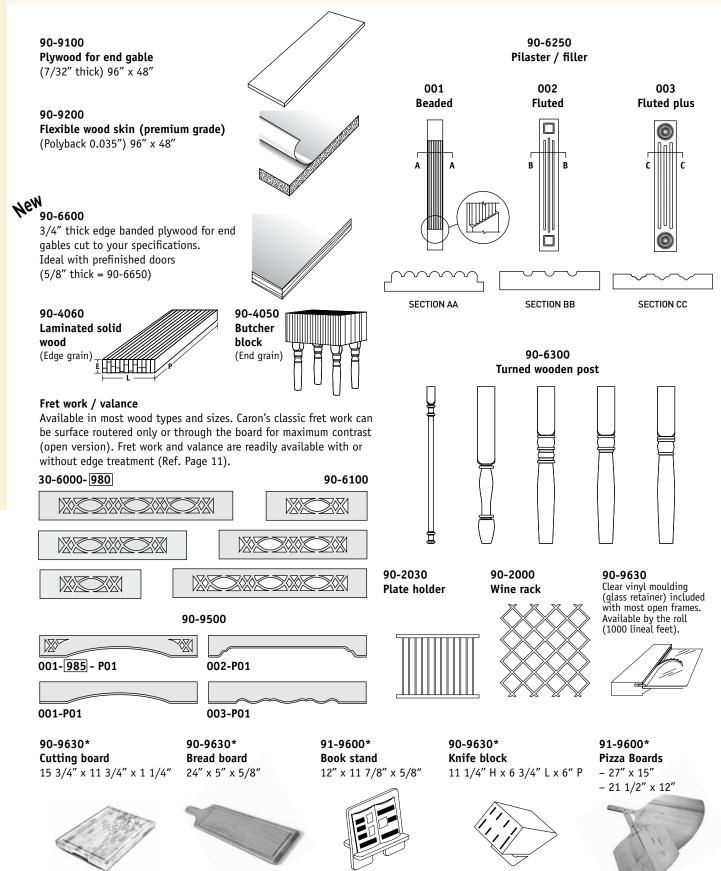
Width	Depth	Quantity
	1	
		TOTAL

ORDER



PERSONALIZE YOUR PROJECTS

Use laminated wood, turned wooden posts, valances, pilasters, plate holders, etc. Most of these accessories are available in the wood type and dimensions of your choice. Some of these accessories can be personalized with your compagny name or logo*. The ideal gift with your customers new kitchen (*conditions may apply)



Designed to help your clientele, these promotional materials are practical, powerful and professional. Most are offered with 50 % off the catalogue price, shipping included*.

Display kit

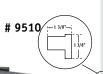
Ideal for showrooms with limited wall space. 26" high x 36" wide

Including up to 13 doors (24"H x 14 1/2 W). Either your own selection of designs, wood types or Caron's selection. Comes with mounting bracket, spacers and screws.

For showrooms with more wall space

You can use our convenient « T » moulding (# 9510) to hold your door selection. This specific application allows you to pull doors out easily and also to show a « drawer above door » situation.







91-9600

Leather case

13" high x 18" wide x 7 3/4" deep Ideal for on site presentations. Can hold 9 doors (16"H x 11 1/2"W).

90-9600

Wood Selection

Discover Caron's exclusive selection including more than 40 different prefinished (natural clear) solid wood samples in a practical architect's folder;

- 22 classics - 11 Exotics - 11 Green / Reclaimed



90-9600

Color Selection

Practical architect's folded including 44 color samples on solid wood coordinated with popular melamine board colors;

- 18 Light, medium and dark stains - 15 Glazed - 11 Solid colors

90-9600

Top style collection

Get 10 samples of our most popular laminated surfaces in a convenient carrying case



New Designer Collection

Now more complete and « greener » than ever in a handy ecological carrying case which showcases close to 100 components:

- 25 center panel corners

- 21 exterior profiles

- 24 interior mouldings - 29 decorative mouldings

90-9600

New EURO LAM collection (Ask for availability)

23 laminated MDF door sections showing different mouldings in various colors/textures in a convenient carrying case. Also available separately:

- moulding selection - Color / texture selection - Accessory selection

91-9600

Literature

Caron offers a vast array of literature to assist you. Updates are sent regularly. Feel free to contact us for additional copies;

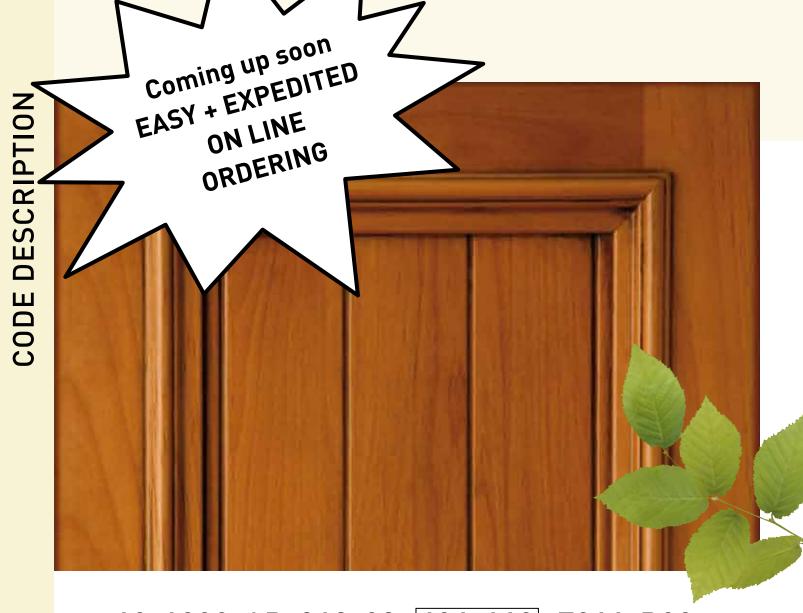
- Corporate brochure

- EURO LAM Brochure

- Creation and design guide
- Product information sheet
- Poster
 - Promotional brochure
 - Order form, etc.







10-1200-AR-313-03-406-110-F911-P02

Group 10 solid raised door Ref. page 66 Design 1200 square Ref. page 66 Wood type

AR

Red Alder

Ref. pages 5-6

Center panel profile
313 ECO
Ref. page 10

Interior moulding 03 Ref. page 11

Options
406-110
Bead + applied
moulding
Ref. pages 13-31

Finishing
F911
Rocheuses
Ref. pages 36-38

Exterior profile P02
Ref. page 11

HOW TO ORDER

6 step check list for easy ordering

- 1. Get familiar with Caron's Guide and brochures.
- Use Caron's order/quotation forms (they can be supplied to you at no cost or you can make copies of the next page). You may also order on line at caronindustries.com.
- 3. Indicate proper codes and numbers (referring to corresponding pages as mentioned above or on the order form).
- 4. For assistance or any questions: 1 800 463-7060 or view our video "How to order" in our Web Site (Secured section)
- Indicate clearly if this request is an order or a quotation (check appropriate box at bottom of page).
- 6. Forward your request via:
 - FAX: 1.800.463.3656
 - EMAIL: orders@caronindustries.com
 - ONLINE: caronindustries.com
- 7. Double check carefully all key information on the order confirmation: to be signed only if there are no modifications.



Со	. Name			Clier	nt #		Name			Tel.: (]			
	ur P.O. #			_	ring date				VIP	Service:		NO		YES
De	livery by				cial instructions									
	Group #	Design #	Wood Type	Grade	Central Panel #	Int	erior Mouldi Ref. page 11	ng #	Op	tion #	Fini	sh#	Exterio	or Profile #
	Ref. page 74	Ref. page 74	Ref. pages 5-6	Ref. pages 4-5	Ref. page 10	#	RAIL RAIL	h STILE	Ref. p	ages 16-33	Ref. p 38-	pages -45	Ref.	page 11
		HEIGHT x W	/IDTH	•	QTY		Н	IEIGHT	x WI	DTH			(QTY
S														
~														
0 0														
٥														
										Т	0TAL			
	Group #	Design #	Wood Type	Grade	Central Panel #	Int	erior Mouldi	ng #	Op	Tion #	OTAL Fini:	sh#	Exterio	or Profile #
LS	Group # Ref. page 74	Design # Ref. page 74	Wood Type Ref. pages 5-6	Grade Ref. pages 4-5		Int	Ref. page 11 RAIL				Fini	sh# pages -45		or Profile #
N				Ref.			Ref. page 11 Widt	h		tion #	Fini			
-			Ref. pages 5-6	Ref.			Ref. page 11 Widtl	h	Ref. p	ages 16-33	Fini		Ref.	
FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
R FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
WER FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
ER FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
AWER FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
RAWER FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini		Ref.	page 11
RAWER FRONT		Ref. page 74	Ref. pages 5-6	Ref.	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini	pages -45	Ref.	page 11
DRAWER FRONT		Ref. page 74	Ref. pages 5-6	Ref. pages 4-5	Ref. page 10		Ref. page 11 Widtl	h STILE	Ref. p	ages 16-33	Fini: Ref. p	pages -45	Ref.	page 11
GS DRAWER FRONT	Ref. page 74	Ref. page 74 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY		Ref. page 11 Widtl RAIL	h STILE	Ref. p	ages 16-33	Fini: Ref. p 38	pages -45	Ref.	page 11
DINGS DRAWER FRONT	Ref. page 74	Ref. page 74 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widtl RAIL	h STILE	Ref. p	ages 16-33 DTH	Fini: Ref. p 38	pages -45	Ref.	page 11
ULDINGS DRAWER FRONT	Ref. page 74	Ref. page 74 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widtl RAIL	h STILE	Ref. p	ages 16-33 DTH	Fini: Ref. p 38	pages -45	Ref.	QTY
DINGS DRAWER FRONT	Ref. page 74	Ref. page 74 HEIGHT x W	Ref. pages 5-6 /IDTH	Ref. pages 4-5	QTY Option		Ref. page 11 Widtl RAIL	h STILE	Ref. p	ages 16-33 DTH	Fini: Ref. p 38	pages -45	Ref.	ЭТҮ

GROUP # AND DESIGN #

These two first specifications are the most important as they define the nature of the selected component. Thus, the group number indicates whether it is a door, drawer face, etc. and the design number defines its configuration: square, arched, etc.

Please refer to pages 4, 5 and 6 for complete description of grades and wood types available, pages 34 and 36 for most popular multi panel door configurations.

GROUP

Group	#	page
10	Solid raised door	74
15	Open frame	15
20	Flat panel door	74
30	Solid drawer front	74
35	Flat panel drawer front	74
50	Moulding (various lengths)	60
60	Curved door	46

Group	#	page
61	Curved open frame	46
62	Curved drawer front	46
63	Curved moulding	46
70	MDF door (medium density fiberboard)	42
71	MDF open frame	42
72	MDF drawer front	42
80	Angled door	57
90	Miscellaneous / Accessory	64

DESIGN

GROUP #	DESIGN #	DESCRIPTION	
10	1200	Solid raised door	square design (c)
10	1202	Solid raised door	square design, 2 panels (c)
10	1203	Solid raised door	square design, 3 panels (c)
10	1204	Solid raised door	square design, 4 panels (c)
10	1205	Solid raised door	square design, 5 panels (c)
10	1206	Solid raised door	square design, 6 panels (c)
10	1300	Solid raised door	arch design (c)
10	1302	Solid raised door	arch design, 2 panels (c)
10	1370	Solid raised door	arch design plus (c)
10	1600	Solid raised door	arch design, top & bottom (c)
10	1670	Solid raised door	arch design plus, top & bottom (c)
10	1800	*Solid door	1" horizontal batten
10	1900	*Solid door	2" horizontal batten
10	1970	*Solid door	3/4" closed lover
10	3000	Solid raised door	vaulted design plus (c)
10	3060	Solid raised door	vaulted design plus, top & bottom(c)
10	3100	Solid raised door	vaulted design (c)
10	3150	Solid raised door	vaulted design, left/right (c)
10	3160	Solid raised door	<pre>vaulted design, top & bottom(c)</pre>
10	3200	Solid raised door	half circle design
10	3300	Solid raised door	quarter circle design, left/right
10	3400	Solid raised door	arch design, left/right (c)
10	3700	Solid raised door	gothic plus design
10	3750	Solid raised door	gothic design
10	4500	Solid raised door	assembled 45°, regular moulding (c)
10	4500	Solid raised door	assembled 45°, convex moulding (c)
10	4550	Solid raised door	45°, corner 22.5°, left/right

30	1200	*Solid raised drawer front	5 pieces **(c)
30	1202	*Solid raised drawer front	7 pieces (2 panels) **(c)
30	1800	*Solid drawer front	1" horizontal batten
30	1900	*Solid drawer front	2" horizontal batten
30	1970	*Solid drawer front	3/4" closed louver
30	4500	*Solid raised drawer front	assembled 45°, regular moulding (C)
30	4500	*Solid raised drawer front	assembled 45°, convex moulding (C)
30	6000	*Solid slab drawer front	plain (c)

GROUP #	DESIGN #	DESCRIPTION	
20	1200	Flat panel door	square design
20	1202	Flat panel door	square design, 2 panels
20	1203	Flat panel door	square design, 3 panels
20	1204	Flat panel door	square design, 4 panels
20	1205	Flat panel door	square design, 5 panels
20	1206	Flat panel door	square design, 6 panels
20	1300	Flat panel door	arch design
20	1302	Flat panel door	arch design, 2 panels
20	1370	Flat panel door	arch design plus
20	1600	Flat panel door	arch design, top & bottom
20	1670	Flat panel door	arch design, top & bottom
20	3000	Flat panel door	vaulted design plus
20	3060	Flat panel door	vaulted design plus, top & bottom
20	3100	'	vaulted design
20	3150	Flat panel door	
20	3160	Flat panel door	vaulted, left/right
		Flat panel door	vaulted, top & bottom
20	3200	Flat panel door	half circle design
20	3300	Flat panel door	quarter circle design, left/right
20	3400	Flat panel door	arch design, left/right
20	3700	Flat panel door	gothic plus design
20	3750	Flat panel door	gothic design
20	4500	Flat panel door	assembled 45°, regular moulding
20	4500	Flat panel door	assembled 45°, convex moulding
20	4500	Veneered door	3/4" "Euro plus"
20	5000	Veneered door	3/4" rift cut
35	1200	*Flat panel drawer	front 5 pieces **
		paniar andiron	· · · · · · · · · · · · · · · · · · ·

35	4500	*Veneered drawer front	3/4" "Euro plus"
35	5000	*Veneered drawer front	3/4" rift cut
90	6400	7/8" Veneered door/drawe	r front "pillow"
90	6600	3/4" Thick edge banded e	nd gable
90	6650	5/8" Thick edge banded e	nd gable

*Flat panel drawer front

*Flat panel drawer front

*Flat panel drawer front

7 pieces (2 panels)

assembled 45°, regular moulding

assembled 45°, convex moulding

Horizontal grain center panel

1202

4500

4500

35

35

35

- ** 1 5/8" crosspieces (except otherwise specified)
- (c): Available in curved version (Ref. Pages 42, 43)

MINIMUM AND MAXIMUM SIZE

Even though we produce components up to 10' tall by 5' wide, maximum sizes vary depending on design and wood type chosen. As a general rule, we suggest to use two or more components that you fasten together instead of a very large single one. This is to minimize freight damage, increase product stability and ensure you better guarantee coverage.

As for minimums, Caron offers so many possible combinations that it would be very difficult to confirm them all. However, this catalogue contains all information needed to find most of them.

Minimum width Solid raised door example:

(width of stile \times 2) + (center panel reveal \times 2) + (1/2" center panel flat section) = minimum width

Minimum height Solid raised drawer front example:

(width of crosspiece \times 2) + (center panel reveal \times 2) + (1/2" center panel flat section) = minimum height

IMPORTANT NOTICE: Please refer to pages 10 and 11 for center panel reveals and moulding widths.

For all minimums do not forget to add the width of the accent moulding x 2 for any option applied on center panel.

To lower minimum heights on drawer fronts:

- Reduce crosspiece width (Ref. Page 74**)
- Reduce center panel reveal (Ref. Page 10)
- Reduce center panel flat section (according to knob or handle back plate specifications)
- Reduce applied moulding width (if applicable)

PRODUCTION TIME

Caron's short estimated production time will be confirmed on each one of your orders or quotations. Please take notice production time starts after reception of your final confirmation and after credit approval. This does not include transit time nor does it include weekends, statutory holidays and / or thins beyond our control such as major storms and power failure, etc.

N.B. Estimated production time varies depending on design, wood type and options ordered. It may also vary during the year according to the demand.

Rush orders / V.I.P. service

For emergencies, estimated production time can be reduced by half*. Ask for our V.I.P. service to get all details. (* Conditions may apply.)

Info shipping service

To facilitate your planning, Caron's exclusive info shipping service will let you know immediately each time an order is leaving.

GUARANTEE OF SATISFACTION

- Inspect goods upon reception.
- In case of shortage, damage or non conformity, make note on the bill of lading before signing. Check contents for shortage, accuracy and concealed damage. Notify us within 24 hours of any discrepancies. Failure to follow these steps relieves CARON and the carrier of all shipment responsibilities.
- Once above steps completed, ask for an authorization number prior to sending anything back. (Always use original packaging.)
- Broken and / or non conform components will be replaced and / or repaired within the shortest possible time.
- To reduce warpage, shifting or splitting of wood, avoid sharp changes in temperature and keep relative humidity between 30% and 40%.

Components over 45" high will automatically be made WITHOUT middle crosspiece unless specified otherwise. Ask for a middle crosspiece for warpage guarantee coverage of more than 9/32". (Valid up to one month after date of shipping.)

Components over 45" high with no middle crosspiece will carry no quarantee. In some cases, the use of two doors is recommended.

Any component over 26" wide requires a middle stile to be guaranteed.

Tolerance for dimension: ± 1 mm on exterior measurement

± 2 mm on parts of the same component

Tolerance for 45° joint: 0,010" (0.254 mm) for expansion

(Based on frame parts of 2 7/8" wide)

Tolerance for warpage: 45 1/16" high with middle crosspiece: 9/32"

* 50 " high with middle crosspiece : 5/16" * 60 " high with middle crosspiece : 3/8" [We suggest to use additional hinges or two doors]

Door / Drawer front design #6000 : 1/8" (if less than 1.5 sq. feet of total surface per component)

N.B.: Our guarantee is applicable for goods returned in original sale condition only. It covers component repair or replacement and shipping only. Guarantee does not cover installation, removal or labor of any kind. Nor does this guarantee cover any product used or installed in connection with our products. This guarantee does not apply to damage resulting from improper handling, alterations, storage, or use in non controlled environment (recommended : 30 to 40 percent humidity) nor does this guarantee cover any joint showing when solid color finishing is used.

CARON reserves the right to make technical improvements or changes on their products and / or their documents without prior notice.

Drawings in this catalogue and / or any other document are not to scale.

MAINTENANCE

Clean with a moist cloth using a low concentration of soap with water.

Buff with soft cloth in direction of wood grain.

Remove any excess moisture with clean dry cloth.

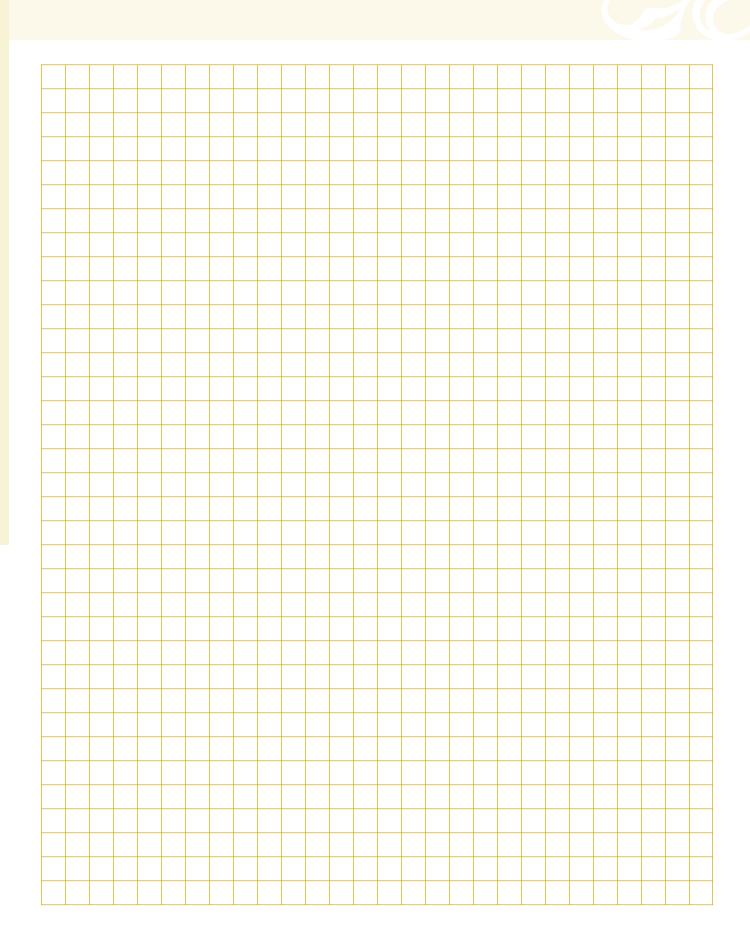
To reduce warpage, shifting or splitting of wood, avoid sharp changes in temperature and keep relative humidity between 30 % and 40 %.

The CARON signature on the back of each component your receive confirms that the product complies with the highest standards (quality management system registered under ISO 9001). It also indicates you are part of our reforestation program, giving back to nature... 10 000 trees planted yearly, a premiere in the industry since 2005.

TreeCanada treecanada,ca

AMERICAN FORESTS







LES INDUSTRIES CARON (MEUBLES) INC.

45, 4º Rue, Montmagny, C.P. 100 (Québec) Canada G5V 3S3

t. 418.248.0255 f. 418.248.0982

t. 1.800.463.7060 f. 1.800.463.3656

caron@caronindustries.com